Section 10: Parts

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Limited Warranty Statement

All new packaging equipment manufactured and supplied by Douglas Machine Inc. is warranted to be free from defects in materials and workmanship for the period of time specified in this statement. The warranty period commences from the date the equipment is shipped from our facility.

Base Frame: Lifetime

Douglas Standard Components: 3 years

• Buyer Specified Components: 1 year

The following limitations and restrictions apply to this warranty:

- 1. The base frame limited lifetime warranty applies to structural and welding failures such as breaking, cracking, or bending.
- 2. Douglas Standard Components include all non-wear parts that are fabricated or purchased by Douglas Machine and incorporated into the supplied equipment.
- 3. Buyer Specified Components include all non-wear parts that differ from Douglas' Standard Components and are incorporated into the supplied equipment per Buyer's specification requirements.
- 4. Most wear components shall not be warranted. However, select wear components are warranted for 1-2 years depending upon the original manufacturer's warranty. A warranty claim against a wear part may be made if it is determined the part failed due to a factory defect. If it is determined the part failed due to a factory defect, the claim will follow the normal returns process. Consult with Douglas Machine for complete listings of non-warranted and warranted wear components.
- 5. Wear and tear on the equipment that is considered standard in the industry shall not be warranted.
- 6. Equipment that is purchased by Douglas Machine and incorporated into the supplied equipment shall be subject to the original manufacturer's standard warranty. Such equipment includes, but is not limited to, conveyors, accumulators, inspection systems, and coders.
- 7. Unless specified otherwise, frame and component finishes shall not be warranted if the equipment is installed in a wet environment, or exposed to harsh cleaners or high-pressure wash downs.
- 8. Equipment that has been misused, poorly maintained, neglected, or improperly moved, repaired, or altered by anyone other than Douglas Machine or its authorized agents shall not be warranted.
- 9. Douglas Machine shall not be responsible for any removal, handling, or shipping charges (including applicable duties, taxes, and inspection fees) that the Buyer incurs to return a component for warranty evaluation.



- 10. Douglas Machine shall be responsible for the repair or replacement of components that are, in its sole determination, defective and covered by warranty. This responsibility includes handling and non-expedited shipping charges to return a component to the Buyer, but excludes all applicable duties, taxes, and inspection fees. Douglas Machine shall not be responsible for any labor costs to reinstall components or for line downtime during repair.
- 11. This warranty is for the sole benefit of the original Buyer and is not transferable.
- 12. This warranty is in lieu of all other warranties, expressed or implied, or merchantability, or fitness for a particular purpose, performance or otherwise.



Important Notice for Hot Melt System Users

- 1. The Original Equipment Manufacturers (OEM) will honor all implied warranties and guarantees for the hot melt systems used on Douglas equipment: e.g. Nordson Corp., L.T.I. Corp., Mercer Corp., etc.
- 2. Contact the hot melt system manufacturer for warranty replacement parts and service.
- 3. We have a limited supply of hot melt parts (nozzles, guns, hoses, etc.) available for replacement parts.
- 4. Our service personnel will assist with any emergency or routine adhesive-related problem.



Working with Douglas Documentation

Machine Documentation

Every machine comes with the following documentation:

Operator Manual: This manual contains the following information: machine description, operator controls, start-up and shutdown procedures, and safety.

OEM Manual (Original Equipment Manufacturers): This manual contains a collection of all the slips, brochures, etc. that are packed with the various purchased components.

Program Schematic CD: This CD contains the electrical programs, electrical and pneumatic drawings (dwg and pdf formats), and the operator screens (pdf format).

Service Manual: This manual contains the following information: theory of operation, machine specifications, machine adjustments, maintenance, factory settings, troubleshooting, spare parts, bill of materials.

Documentation CD: This CD contains the operator and service manuals (pdf format), factory settings, machine adjustment number settings, recommended spare parts, and bill of materials (excel format).

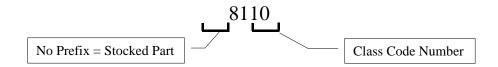
Assembly Drawings: The assembly drawings are furnished either on paper or on a CD (pdf format).



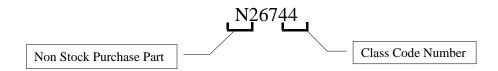
Identifying Machine Parts

The machine components appear in the following pages. These pages contain information regarding specific parts of the machine.

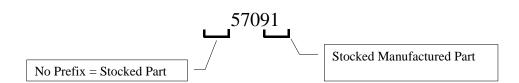
- Purchased Parts consist of parts purchased from outside vendors. Each purchased part is
 listed in the bill of materials with its class code number, computer number, description,
 vendor code, and quantity used.
- Stock Purchased Parts consist of commercial parts stocked in our in-house inventory.
 These parts are kept in stock and are used in the construction of Douglas equipment. These
 parts are listed in the bill of materials with no prefix and under the class code number that
 identifies the part category. Below is a part number example for a purchased part that is
 stocked.



• **Non-Stock Purchased Parts** consist of commercial parts used in the construction of Douglas equipment. We do not stock these parts in our in-house inventory. These parts are listed in the bill of materials with an "N" prefix and are assigned a class code number. Below is a part number example for a purchased part that is not stocked.

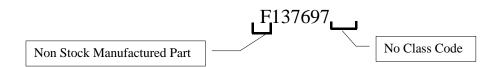


- **Electrical** and **Pneumatic Parts** are purchased parts and are listed under the appropriate class code numbers on the bill of materials and are designated stock or non-stock as described above.
- **Stock Manufactured Parts** are Douglas parts which are stocked in our in-house inventory. These parts are kept in stock and are used in the construction of Douglas equipment. These parts are listed in the bill of materials with no prefix and under class code 91 or 92. Below is a part number for a manufactured part that is stocked.





• **Non-Stock Manufactured Parts** are Douglas parts which are used in the construction of Douglas equipment but are not stocked in our in-house inventory. These parts are shown on the assembly prints with an "F" prefix and are not assigned a class code. Below is a part number example for a manufactured part that is not stocked.



• **Modified Stock Parts** are stock parts (manufactured or purchased) modified according to the print number listed with each part. These parts are shown on the assembly prints with an "F" prefix and are not assigned a class code.



For further information, please contact your Douglas Service Representative.



Ordering Replacement Parts

When ordering parts for your Douglas equipment, please follow these guidelines:

- 1. When your instruction manuals were shipped, a print package was included with them. It will be necessary to use the main machine assembly drawing(s) to identify part numbers for the various parts of the machine.
- 2. Mail or telephone your purchase order number. List all parts by item number (computer number) or print number, and include a name or description of the part.
- 3. On the assembly blueprint, all parts are called out by an item number. If any part cannot be found on the assembly print, please describe the part as fully as possible, indicating location on the machine, length, width, bore, diameter, voltage, etc.
- 4. Always give the machine serial number (Douglas number only). This number is found at the upper left of each page of the bill of materials (under order no.). This number is also on the serial number plate attached to your machine (M-100000, for example).
- 5. **Remember**, we are unable to make shipments without your purchase order number. Please include on your purchase order the name of a contact person; this will allow us to provide you with better service in handling your order.
- 6. Please note, when ordering non-stock manufactured parts, allow two weeks plus shipping time for delivery. Also note that non-stock purchased parts ("N" prefix) require extra lead time.
- 7. We will make every effort to expedite shipment of your parts order in an emergency please inform our **Replacement Parts** personnel if your order is to be handled as an emergency.
- 8. Please contact our **Replacement Parts** representative for current price quotations and parts availability.

Douglas Machine Information

Telephone:	Technical Support: 320.763.5507 Main Line: 320.763.6587
Fax:	320.763.9666
Address:	Douglas Machine Inc. 3404 Iowa St. Alexandria, MN 56308
Website:	www.douglas-machine.com
E-mail:	service@douglas-machine.com

We appreciate the opportunity to serve you.



Refer to the following documents when ordering parts:

- 1. **Assembly Prints** to determine whether parts are stock (no prefix) or non-stock ("F" or "N" prefix). Note: Some components may have a "P" prefix number; these are phantom numbers and it will be necessary to refer to the subassembly print to identify the individual part numbers.
- 2. **Bill of Materials** for description of manufactured stock or non-stock parts (class code 91 or 92) or purchased stock and non-stock parts (class code other than 91 or 92). The description will be found by referring to the item number called out on the assembly print.

Locating Part Numbers on Your Machine

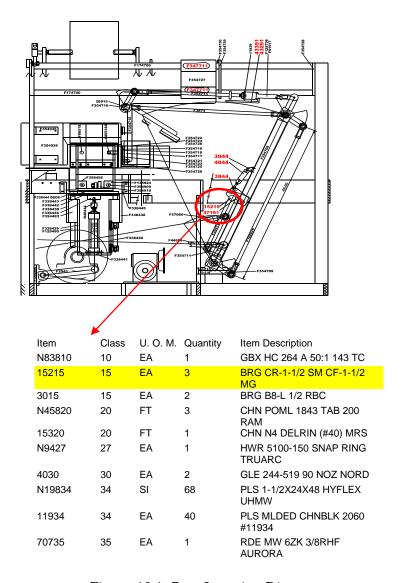


Figure 10.1: Part Location Diagram



Class Code Numbers

The class code number categories listed below are those that are included on the standard list of recommended spare parts for Douglas packaging equipment. The recommended spare parts list that follows is based on the bill of materials for your machine. You may wish to add to or delete from this list, based on your experience with the operating conditions in your own facility.

Recommended Spare Parts Class Code Numbers and Descriptions

Class Code #	Description	Class Code #	Description				
10	Gearboxes	65	Relays (All)				
15	Bearings, Cam Followers, Bushings, Thrust Washers (Cam Followers, Cam Yoke Rollers, only)	67	Micro Switch (Limit Switches)				
16	Belts, Gear Belts (all gear belts, V-belts, etc.)	68	Spectrol (Potentiometers only)				
17	Helicoils	69	Solenoid (All)				
21	Clutch/Brakes (FormSprag Clutch only)	71	Timer (All)				
30	Glue Systems	77	Square - D (Switches, Pushbuttons, Lenses, etc.)				
35	Rod Ends (All)	79	General Electric (Resistors, etc.)				
40	Tubing (Plastic Vacuum Tubing, including VacuFlex)	81	Regulator - Wilkerson Combination (All Regulator				
42	Vacuum Cups, Vacuum Pumps (all cups; filters)	82	Mufflers (All)				
43	Springs (All)	83	Valves (All)				
51	Allen Bradley - (Relays, Switches, Pushbuttons, Lenses, Servo Motors)	85	Gauges (All)				
58	Fuse (All)	86	Filters (All)				
59	Electric Eye (All)	87	Lubricators (All)				
60	Heater (All)	98	Electric Misc. (Resistors, Fuses; also Switches, Pushbuttons, Lenses, etc. other than A-B or Sq. D)				
64	Electric Motors	99	Miscellaneous				



The last two digits of the item numbers on the bill of materials consist of the class code numbers. The following key will help locate parts on the inventories:

Bill of Materials Class Code Numbers and Descriptions

Number	Description	Number	Description				
10	Gear Boxes, Angle Drives, Reducers	38	Tensioners, Flat Face Idlers				
11	Cold Rolled Steel (CRS)	39	Torque Limiters				
12	Aluminum	40	Tubing				
14	Cams	41	Tension Pins				
15	Bearings, Cam Followers, Bushings, Thrust Washers	42	Vacuum Cups, Vacuum Pumps				
16	Belts, Gear Belts	43	Springs				
18	Fasteners	44	Cylinders				
20	Chain, Attachments, Harkness Flights	51	Allen Bradley, Legend Plate				
21	Clutch / Brakes	52	Relay Base				
22	Couplings, U-Joints, Ribbed	53	Adapter: Browning T.L., Bushing & Horton T.L., Dodgle T.L.				
23	Casters	54	Conduit				
24	Clamps	55	Condulet				
25	Fittings	56	Connector				
26	Hubs	57	Motor Mount				
27	Hardware, Handles, Latches	58	Fuse				
28	Lube Systems	59	Electric Eye				
29	Lubrication, Grease, Oils	60	Heater				
30	Glue Systems	61	Hoffman				
31	O-Rings	62	Hubs				
32	Paint	64	Motor				
33	Pulleys, Browning Gear Belts, Sheaves	65	Relays (RLY)				
34	Plastic	66	Receptacles				
35	Rod Ends	67	Micro Switch				
36	Sprockets, Idlers	68	Spectrol				
37	Seals	69	Solenoid				
70	Sealtite	84	Fittings				
71	Timer	85	Gauges				
72	Terminal	86	Filters				



Number	Description	Number	Description			
73	Transformer	87	Lubricators			
74	Wire	88	Couplers			
75	Wireway	89	Clamps			
76	Wiremaker	90	Blank Casting			
77	Sq. D.	91	Fabricated Parts			
78	Cutler - Hammer	95	Instparts			
79	General Electric	97	Gears			
81	Regulator - Wilkerson Combination	98	Electric Misc.			
82	Mufflers	99	Misc.			
83	Valves					



Computer Abbreviations

These abbreviations for parts and/or vendors appear throughout the following bill of materials:

Computer Abbreviations for Parts/Vendors

Abr	Vendor	Abr	Vendor
AB	ALLEN BRADLEY	ACC	ACCESSORIES
ADH	ADHESIVE	ADJ	ADJUSTABLE
ADP	ADAPTER	ADV	ADVANCED
AL	ALUMINUM	ALBN	ALBION
ALCH	ALLIS CHALMERS	ALLIG	ALLIGATOR
ALUM	ALUMINUM	AMPH	AMPHENOL
ASSY	ASSEMBLY	ATTACH	ATTACHMENT
AUTO	AUTOMATIC	BA	BASE
ВС	BLANK CASTING	BLDR	BALDOR
BLK	BLACK	BLT	BELT
BLU	BLUE	BOS	BOSTON
BP	BRIDGEPORT	BR	BRAKE
BRG	BEARING	BRKR	BREAKER
BRKT	BRACKET	BRN	BROWNING
BSHP	BISHOP	BSTC	BOSTITCH
BUSH	BUSHING	CAN	CHAIN
CART	CARTRIDGE	CDL	CONDULET
CDT	CONDUIT	CENT	CENTRIC
CF	CAM FOLLOWER	СН	CUTLER-HAMMER
CHAR	CHARACTER	CIR	CIRCUIT
CLM	CLAMP	CLP	CLAMP
CLR	COUPLER	СМ	CEILING MOUNT
CL	CONNECTOR LINK	CLEV	CLEVIS
CLH	CLUTCH	COL	COLLAR
CNR	CONNECTOR	CNT	CONTROL
COD	CODER	CONF	CONFIGURATION
CONT	CONTINUOUS	CONW	CONWAY
CPG	COUPLING	CRS	COLD ROLLED STEEL



Abr	Vendor	Abr	Vendor				
CST	CASTER	CYL	CYLINDER				
CYR	CAM YOKE ROLLER	DAN	DANGER				
DBL	DOUBLE	DCO	DELCO				
DG	DODGE	DGRH	DIAGRAPH				
DISC	DISCONNECT	DNLY	DANLEY				
DP	DISPOSABLE PARTS	DYN	DYNAMICS				
ECC	ECCENTRIC	EL	ELBOW				
ELE	ELECTRIC EYE	ELEC	ELECTRIC				
ELM	ELECTRICAL MSC.	EM	MOTOR (ELECTRIC)				
FER	FERGUSON	FL	FLANGE				
FLT	FILTER	FOSG	FORMSPRAG				
FS	FASTENER	FSE	FUSE				
FTN	FITTING	GA	GAUGE				
GB	GEAR BELT	GBP	GEAR BELT PULLEY				
GBX	GEAR BOX	GDE	GUIDE				
GE	GENERAL ELECTRIC	GEN	GENERAL ELECTRIC				
GF	GREASE FITTING	GFI	GREASE FITTING INPUT				
GFL	GREASE FITTING LEFT	GFO	GREASE FITTING OUTPUT				
GFR	GREASE FITTING RIGHT	GGE	GAUGE				
GLE	GLUE	GM	GENERAL MOTORS				
GND	GROUND	GRN	GREEN				
HBE	HUB (ELECTRIC)	HC	HUB CITY				
HFM	HOFFMAN	HILL	HILLIARD				
HORT	HORTON	HRTH	HARDEN TEETH				
HUMP	HUMPHREY	HWR	HARDWARE				
IDSP	INDUSTRIAL SUPPLY	IMP	IMPERIAL				
INJ	INJECTOR	INST	INSERTER				
INTR	INTRALOX	JPMI	JONES				
KALA	KALAMAZOO	KNLY	KINSLEY				
LANC	LANCASTER	LBR	LUBRICATOR				
LINC	LINCOLN	LT	LIGHT				
LVJY	LOVEJOY	MACH	MACHINE				
MARN	MARTIN	MAUR	MAUREY				



Abr	Vendor	Abr	Vendor
MERC	MERCER	MFR	MUFFLER
MG	MCGILL	MLR	MILLER
MMCR	MCMASTER - CARR	MMRY	MEMORY
MNT	MOUNT	MOD	MODEL
MOSI	MOSIER	MR	MUSHROOM
MRM	MOTOR MOUNT	MRS	MORSE
MSC	MISCELLANEOUS	MSW	MICRO SWITCH
MTG	MOUNTING	N	NICKLE CHAIN
NA	NAIL	NEO	NEOPRONE
NIPP	NIPPLE	NO	NUMBER
NORD	NORDSON	NORG	NORGREN
NOZ	NOZZLE	NPK	NOPAK
OL	OVERLOAD	OPER	OPERATOR
OR	ORIFICE	ORG	O-RING
ORN	ORANGE	PARK	PARKWAY PRODUCTS
PH	PHASE	PIN	PINION
PL	PLATE	PLL	PULLEY
PLS	PLASTIC	PNT	PAINT
РО	POSITION	POS	POSITION
PPES	PREPARED ENDLESS	PRKR	PARKER
PWR	POWER	RBS	RELAY BASE
RCP	RECEPTACLE	RDE	ROD END
RE	REDUCER	REL	RELIANCE
REON	REDINGTON	REX	REXNORD
RGL	REGULATOR	RL	ROLLER LINK
RLY	RELAY	RVS	REEVES
SAML	SAMUEL	SEL	SELECTOR
SGNW	SAGINAW	SH	SHAFT
SH	SHIELD	SHK	SHANK
SILV	SILVER	SLMR	SEALMASTER
SLTBH	SLAUTTERBACH	SM	SMITH
soco	SOUTHCO	SPR	SPRING
SQD	SQUARE D	SSWH	SS WHITE



Abr	Vendor	Abr	Vendor				
ST	STRAIGHT	STD	STANDARD CONVEYOR				
STIN	STILSON	STL	STEEL				
SW	SWITCH	SYNT	SYNTRON				
STB	TUBING	TD	TIMING DIAL				
TGC	TORQ GARD CLUTCH	TMP	THOMSON				
TMR	TIMER	TNR	TENSIONER				
TORR	TORRINGTON	TQL	TORQUE LIMITER				
TRANS	TRANSFORMER	TRM	TERMINAL				
TU	TAKE-UP	TYP	TYPE				
VAC	VACUUM	VB	VICTOR BALATA				
VEED	VEEDER ROOT	VLV	VALVE				
VR	VON RUDEN	WHT	WHITE				
WIL	WILKERSON	WIN	WINSMITH				
WM	WALL MOUNT	WM	WIRE MARKER				
WP	WATER PROOF	WS	WIDE SLOT				
WWY	WIREWAY	YEL	YELLOW				



Recommended Spare Parts



To view all categories of the Recommended Spare Parts List, refer to the Documentation CD accompanying this manual.

Item Number	Part Description	Qty Used	Company Name	OEM Part Number	Drawing Number	Length of Warranty	Lead Time	Rec. Spares Qty	U/M	Repairable
N185016	BLT BRECO 32AT10 *	158	BRECO	32AT10	See drawings	0	2 wks.	158	IN	No
N65027	HWR E3-41-25 T-HANDLE LATCH *	1		E3-41-25	See drawings	3 year	2 wks.	1	EA	No
N87927	HWR 2-1/2ADJ HDL 5/16- 18X0.98*	1			See drawings	3 year	2 wks.	1	EA	No
N88327	HWR 2-1/2ADJ HDL 5/16- 18X1.57*	1			See drawings	3 year	2 wks.	1	EA	No
N96627	HWR 2-1/2ADJ HDL 5/16- 18X0.63*	1			See drawings	3 year	2 wks.	1	EA	No
N96827	HWR 1-1/2 ADJ HDL 3/8- 16X1.97*	1			See drawings	3 year	2 wks.	1	EA	No
N98927	HWR 8500A22 SPRING PLUNGER *	1		8500A22	See drawings	3 year	2 wks.	1	EA	No
22828	LUBE OIL-RITE YA5991-2 *	1	OIL-RITE	YA5991-2	See drawings	3 year	2 wks.	1	EA	No
23228	LUBE OIL-RITE A-4177-14 *	1	OIL-RITE	A-4177-14	See drawings	3 year	2 wks.	1	EA	No
24228	LUBE OIL-RITE B-3162-101 *	1	OIL-RITE	B-3162-101	See drawings	3 year	2 wks.	1	EA	No
N105830	GLE 8505268 H201T GUN NORD *	1	Nordson	8505268 H201T	See drawings	1 year	2 wks.	1	EA	No
103030	GLE 111-940 HOSE SERV KIT NORD	1	Nordson	111-940	See drawings	1 year	2 wks.	1	EA	No

Item Number	Part Description	Qty Used	Company Name	OEM Part Number	Drawing Number	Length of Warranty	Lead Time	Rec. Spares Qty	U/M	Repairable
1830	GLE 322-418 .018X.033 NOZZLE *	1	Nordson	322-418 .018X.033	See drawings	1 year	2 wks.	1	EA	No
4030	GLE 1011014 .014 90 DEG NOZ ***	7	Nordson	1011014 .014	See drawings	1 year	2 wks.	7	EA	No
40730	GLE 1054947A H202TLP GUN NORD	1	Nordson	1054947A H202TLP	See drawings	1 year	2 wks.	1	EA	No
11934	PLS MLDED CHN BLK 2060 #11934	32	Douglas Machine	11934	See drawings	0	2 wks.	32	EA	No
19435	RDE HXAM-8T 1/2 RHM AURORA *	1	Aurora	HXAM-8T 1/2 RHM	See drawings	0	2 wks.	1	EA	No
24235	RDE HXAB-8T 1/2 LHM AURORA	1	Aurora	HXAB-8T 1/2 LHM	See drawings	0	2 wks.	1	EA	No
71235	RDE MM 8ZK 1/2RHM AURORA +	1	Aurora	MM 8ZK 1/ 2RHM	See drawings	0	2 wks.	1	EA	No
71335	RDE MG 8ZK 1/2LHF AURORA +	1	Aurora	MG 8ZK 1/ 2LHF	See drawings	0	2 wks.	1	EA	No
71435	RDE MB 8ZK 1/2LHM AURORA +	1	Aurora	MB 8ZK 1/ 2LHM	See drawings	0	2 wks.	1	EA	No
71535	RDE MW 8ZK 1/2RHF AURORA	1	Aurora	MW 8ZK 1/ 2RHF	See drawings	0	2 wks.	1	EA	No
71835	RDE MW 10ZK 5/8RHF AURORA	1	Aurora	MW 10ZK 5/ 8RHF	See drawings	0	2 wks.	1	EA	No
72235	RDE MM 12ZK 3/4RHM AURORA +	1	Aurora	MM 12ZK 3/ 4RHM	See drawings	0	2 wks.	1	EA	No
244736	"SPKT PL 3-UL-14 1-1/2""SQ BORE*"	3		"3-UL-14 1-1/ 2""SQ BORE*"	See drawings	0	2 wks.	3	EA	No
24742	VAC CUPS VC 322A D-1 1/4NPT *	45		322A D-1 1/ 4NPT *	See drawings	0	2 wks.	45	EA	No
25042	VAC CUPS VC 322D D-1 1/4NPT *	24		322D D-1 1/ 4NPT *	See drawings	0	2 wks.	24	EA	No

Item Number	Part Description	Qty Used	Company Name	OEM Part Number	Drawing Number	Length of Warranty	Lead Time	Rec. Spares Qty	U/M	Repairable
9243	SPRING 2898 9/16OD CMP CENTURY	10	Century	2898 9/16OD	See drawings	0	2 wks.	10	EA	No
N180251	AB 2090-UXNBMP-18S09 BRK CBL *	1	Allen Bradley	2090- UXNBMP- 18S09	See drawings	3 year	2 wks.	1	EA	No
N185051	AB 2090-XXNFMP-S05 5M *	1	Allen Bradley	2090- XXNFMP-S05	See drawings	3 year	2 wks.	1	EA	No
N185151	AB 2090-XXNFMP-S09 9M *	1	Allen Bradley	2090- XXNFMP-S09	See drawings	3 year	2 wks.	1	EA	No
N186451	AB MPL-B330P-MK22AA SRV MTR *	1	Allen Bradley	MPL-B330P- MK22AA	See drawings	3 year	2 wks.	1	EA	Yes
N191251	AB MPL-B430P-MK22AA SRV MTR *	1	Allen Bradley	MPL-B430P- MK22AA	See drawings	3 year	2 wks.	1	EA	Yes
N191451	AB MPL-B330P-MK24AA SRV MTR *	1	Allen Bradley	MPL-B330P- MK24AA	See drawings	3 year	2 wks.	1	EA	Yes
N191751	AB 2090-XXNPMP-14S07 7M *	1	Allen Bradley	2090- XXNPMP- 14S07	See drawings	3 year	2 wks.	1	EA	No
N191851	AB 2090-XXNPMP-14S09 9M *	1	Allen Bradley	2090- XXNPMP- 14S09	See drawings	3 year	2 wks.	1	EA	No
N191951	AB 2090-XXNFMP-S07 7M *	1	Allen Bradley	2090- XXNFMP-S07	See drawings	3 year	2 wks.	1	EA	No
N192251	AB 2090-XXNPMP-14S05 5M *	1	Allen Bradley	2090- XXNPMP- 14S05	See drawings	3 year	2 wks.	1	EA	No
144151	AB 440K-T11118 SAFETY SWITCH *	2	Allen Bradley	440K-T11118	See drawings	0	2 wks.	2	EA	No
N17558	FSE LPJ30 SP	2		LPJ30 SP	See drawings	0	2 wks.	2	EA	No
N29058	FSE LPJ5 SP	2		LPJ5 SP	See drawings	0	2 wks.	2	EA	No

Item Number	Part Description	Qty Used	Company Name	OEM Part Number	Drawing Number	Length of Warranty	Lead Time	Rec. Spares Qty	U/M	Repairable
12258	FSE LPJ15 SP	3		LPJ15 SP	See drawings	0	2 wks.	3	EA	No
N38359	ELE BANNER MQDC-415 CABLE	1	BANNER	MQDC-415	See drawings	3 year	2 wks.	1	EA	No
53959	ELE BANNER QS18VP6LPQ5 POLAR *	1	BANNER	QS18VP6LPQ 5	See drawings	3 year	2 wks.	1	EA	No
N6465	RLY P&B KRPA11DN 24VDC RELAY	1	P&B	KRPA11DN	See drawings	0	2 wks.	1	EA	No
159967	MSW LSH6B	1		LSH6B	See drawings	1 year	2 wks.	1	EA	No
7881	RGL NUM R14R-02 1/4NPT	1		R14R-02 1/ 4NPT	See drawings	3 year	2 wks.	1	EA	No
24683	VLV MAC 57C-32-521JJ 24VDC	1		57C-32-521JJ 24VDC	See drawings	0	2 wks.	1	EA	No
29883	VLV MAC 111B-511JJ T65C 24VDC	1		111B-511JJ T65C 24VDC	See drawings	0	2 wks.	1	EA	No
50883	VLV VAS 22-D653-3M TURCK *	1	Turck	22-D653-3M	See drawings	0	2 wks.	1	EA	No
51083	VLV VIS 2-D653-5M TURCK *	1	Turck	2-D653-5M	See drawings	0	2 wks.	1	EA	No
68883	VLV NUM VS22-03 MANUAL LOCKOUT	1		VS22-03	See drawings	0	2 wks.	1	EA	No
69083	VLV NUM S22E-03BKMTXSO1 24VDC	1		S22E- 03BKMTXSO1 24VDC	See drawings	0	2 wks.	1	EA	No
2785	GGE NUM GA100A 0-100PSI 1/ 8NPT	1		GA100A 0- 100PSI	See drawings	0	2 wks.	1	EA	No
7286	FTL NUM P22B-03Q 3/8 FILT/ REG*	1		P22B-03Q	See drawings	0	2 wks.	1	EA	No
43191	VCSM-DLRNNA	6	Douglas Machine	43191	See drawings	0	2 wks.	6	EA	No



Item Number	Part Description	Qty Used	Company Name	OEM Part Number	Drawing Number	Length of Warranty	Lead Time	Rec. Spares Qty	U/M	Repairable
43491	VCST-ALUMNA	6	Douglas Machine	43491	See drawings	0	2 wks.	6	EA	No
43591	VCST-ALUMNA	6	Douglas Machine	43591	See drawings	0	2 wks.	6	EA	No
43691	STOF-ALUMNA	6	Douglas Machine	43691	See drawings	0	2 wks.	6	EA	No
N111198	ELM TURCK RK4.4T-4 4M CABLE	1	TURCK	RK4.4T-4	See drawings	3 year	2 wks.	1	EA	No
N207198	ELM TURCK NI12U-M18-AP6X- H1141	1	TURCK	NI12U-M18- AP6X-H1141	See drawings	3 year	2 wks.	1	EA	No
120998	ELM DART 125DV-C DRIVE "	2	DART	125DV-C DRIVE	See drawings	1 year	2 wks.	2	EA	No
294998	ELM TURCK PKG 4M-6M PICO CBL	1	TURCK	PKG 4M-6M	See drawings	3 year	2 wks.	1	EA	No
329098	ELM PARKER MPS-P31N-PC DG PRS*	1	PARKER	MPS-P31N- PC	See drawings	1 year	2 wks.	1	EA	No
9598	ELM DIODE 1N4004 1/400	1	DIODE	1N4004 1/400	See drawings	0	2 wks.	1	EA	No



Bill of Materials

PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
2	99	149999	MISCELLANEOUS	EA	2	MSC BR-25 580MM ARMALOY ABBA *	RAIL ARMALOY PLATED
2	42	28142	VACUUM CUPS	EA	1	VAC BUSCH 0996.909.677 SV1025*	1.2HP 17.5CFM INCLUDES: 545.006.01 GAUGE
2	FSLD	9006119	L BRACKET	EA	2	LBRK-CRS -PC-Y	LT A 0.75X02.00X22.00 0.75X02.00X06.00
3	FSLD	9006117	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.75X02.00X006.00 S C 02H 00S NE
3	FSLD	9006118	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.75X02.00X022.00 S C 03H 00S NE
3	FSLD	9006120	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.00X00.00X000.00 S N H S NE
2	FSLD	9010254	PLATE	EA	2	PLTE-CRS -PC-N	LT 0.50X02.00X006.00 S C 02H 00S NE
2	FSLD	9023786	GEAR	EA	2	GEAR-CRS -HP-N	SPR RACK L512 20.06
2	FSLD	9030632	ASSEMBLY	EA	1	ASSYNF-N	ASSEMBLY TO MEASURE CORRECT SLACK IN CHA
3	FSLD	9030630	PLATE	EA	1	PLTE-SS -NF-N	LT 1.00X01.50X003.00 S B 04H 00S NE
3	FSLD	9030631	PLATE	EA	1	PLTE-SS -NF-N	LT 0.50X01.00X003.00 S T 02H 00S NE
3	FSLD	9030633	GUIDE	EA	1	GDE -SS -NF-N	FLIGHT CHAIN ADJ GUIDE
2	FSLD	9051342	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	FIXED TOOLBAR ASSY RH
3	FSLD	9004066	PLATE	EA	4	PLTE-CRS -PC-N	LT 0.02X02.00X000.88 S B 02H 00S NE
3	FSLD	9017958	PLATE	EA	1	PLTE-SS -NF-N	LT 0.10X00.81X003.00 S N 01H 00S NE
3	FSLD	9027477	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.50X00.75X004.00 S B 04H 00S NE
3	FSLD	9030168	ASSEMBLY	EA	1	ASSY-SS -NF-Y	SCORE BREAK ASSEMBLY
4	FSLD	9008389	NO DESCRIPTION AVAILABLE	EA	1	RWMT-SS -NF-N	0.38X0.75X02.50 SS
4	FSLD	9030169	NO DESCRIPTION AVAILABLE	EA	1	RWMT-SS -NF-N	0.50X00.50X014.92 SS
3	FSLD	9030189	ASSEMBLY	EA	1	ASSYNF-N	TAILSHAFT SPROCKET ASSEMBLY
4	15	31815	BEARINGS	EA	1	BRG 7520 DLG NICE	
4	15	4415	BEARINGS	EA	1	BRG 1657DC NICE	



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9004034	SPROCKET	EA	1	SPKT-CRS -HP-N	60A36NB 2.56
5	36	97436	SPROCKET	EA	1	SPKT ST 60A36H	
4	FSLD	9004046	SPROCKET	EA	1	SPKT-CRS -HP-N	60B36 2.56
5	36	3836	SPROCKET	EA	1	SPKT ST 60B36H NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9004048	ROUND SPACER	EA	1	RSPC-SS -NF-N	1.28X1.50X0.40
4	FSLD	9009200	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X1.75X0.18
4	FSLD	9027478	BRACKET	EA	1	BRKTHP-Y	SL TAIL SHAFT BRACKET RH
5	FSLD	9004045	SHAFT	EA	1	SHFT-CRS -NF-N	1.50X000.00 0000 1E
5	FSLD	9027476	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X02.50X012.00 N C 01H 01S NE
3	FSLD	9030623	ASSEMBLY	EA	3	ASSYNF	MICRO SWITCH ASSY
4	91	58791	NO DESCRIPTION AVAILABLE	EA	3	BLCK-CRSNA	0.38X01.00X01.00 MICRO SWITCH WAND MTG B
4	91	75491	NO DESCRIPTION AVAILABLE	EA	3	PLTE-CRSNA	AJ 0.25X02.50X004.00 S B 04H 01S NE
4	91	84191	NO DESCRIPTION AVAILABLE	EA	3	PLTE-SSNA	LT 12GAX00.38X008.00 S C 02H 00S NE
3	FSLD	9041147	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X02.00X000.88 S B 01H 01S NE
3	FSLD	9048491	FLIGHT CHAIN RAIL	EA	2	FCRL-CRS -HP-N	17.07 0DEG WIN TG
3	FSLD	9051343	MOUNT	EA	1	MNT -CRS -PC-Y	LT FIXED TOOLBAR FOR STANDARD 18IN INDEX
4	FSLD	9030193	PLATE	EA	1	PLTE-CRS -NF-N	LT 2.00X03.00X015.50 S N 00H 00S NE
4	FSLD	9051344	PLATE	EA	1	PLTE-CRS -NF-N	LT 2.00X03.00X089.75 S N 32H 00S NE
3	FSLD	9051345	FLIGHT CHAIN RAIL	EA	2	FCRL-CRS -HP-N	92.26 0DEG WIN TG
3	91	94491	NO DESCRIPTION AVAILABLE	EA	1	PLTE-CRSNA	LT 0.62X00.62X002.00 S B 03H 00S NE
2	FSLD	9051346	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	ADJ SIDE FLIGHT ASSY LH
3	99	N126899	MISCELLANEOUS	EA	1	MSC DD52-AN-0004.0- DAR3/4-SS *	ELSA
3	27	N77027	HARDWARE	EA	1	"HWR LOWELL 82182 3/ 4"" RATCHET*"	"3/4 BORE 3/16 KEY 7.81"" LONG STD DUTY"
3	27	N88327	HARDWARE	EA	1	HWR 2-1/2ADJ HDL 5/ 16-18X1.57*	GN300.1 5T40A07K S.S. STUD



PS Level	Class	ltem	General Description	U/M	QTY	Detailed Description	Extended Description
3	99	146099	MISCELLANEOUS	EA	4	MSC BRH25A ARMALOY ABBA LM *	GUIDE ARMALOY PLATED
3	27	26227	HARDWARE	EA	2	HWR 5100-75 SNAP RING	
3	15	28915	BEARINGS	EA	2	BRG 7612 DLG NICE	
3	FSLD	9004039	GEAR	EA	2	GEARHP-N	WTCITEM
4	97	N19597	GEAR	EA	2	GEAR NB20B 09718 SPUR BOS NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
3	FSLD	9004066	PLATE	EA	4	PLTE-CRS -PC-N	LT 0.02X02.00X000.88 S B 02H 00S NE
3	FSLD	9017958	PLATE	EA	1	PLTE-SS -NF-N	LT 0.10X00.81X003.00 S N 01H 00S NE
3	FSLD	9023773	PLATE	EA	1	PLTE-CRS -HP-N	FX 0.50X02.25X004.19 S B 05H 00S 1E
3	FSLD	9024279	PLATE	EA	2	PLTE-CRS -PC-N	LT 0.63X02.50X004.13 S B 03H 00S NE
3	FSLD	9024285	T BRACKET	EA	2	TBRK-ASSY-PC-Y	A 0.75X03.00X07.50 0.75X02.50X03.00
4	FSLD	9004035	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.75X02.50X003.00 S C 04H 00S NE
4	FSLD	9024286	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.75X03.00X003.00 S B 12H 00S NE
3	FSLD	9027477	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.50X00.75X004.00 S B 04H 00S NE
3	FSLD	9030164	ASSEMBLY	EA	1	ASSY-SS -NF-Y	SCORE BREAK ASSEMBLY
4	FSLD	9008389	NO DESCRIPTION AVAILABLE	EA	1	RWMT-SS -NF-N	0.38X0.75X02.50 SS
4	FSLD	9030165	NO DESCRIPTION AVAILABLE	EA	1	RWMT-SS -NF-N	0.50X00.50X014.92 SS
3	FSLD	9030190	ASSEMBLY	EA	1	ASSYNF-N	TAILSHAFT SPROCKET ASSEMBLY
4	15	31815	BEARINGS	EA	1	BRG 7520 DLG NICE	
4	15	4415	BEARINGS	EA	1	BRG 1657DC NICE	
4	FSLD	9004034	SPROCKET	EA	1	SPKT-CRS -HP-N	60A36NB 2.56
5	36	97436	SPROCKET	EA	1	SPKT ST 60A36H	
4	FSLD	9004046	SPROCKET	EA	1	SPKT-CRS -HP-N	60B36 2.56
5	36	3836	SPROCKET	EA	1	SPKT ST 60B36H NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9004048	ROUND SPACER	EA	1	RSPC-SS -NF-N	1.28X1.50X0.40



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9009200	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X1.75X0.18
4	FSLD	9027479	BRACKET	EA	1	BRKTHP-Y	SL TAIL SHAFT BRACKET LH
5	FSLD	9004045	SHAFT	EA	1	SHFT-CRS -NF-N	1.50X000.00 0000 1E
5	FSLD	9027480	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X02.50X012.00 N C 01H 01S NE
3	FSLD	9030604	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	HEX ASSEMBLY FOR FUNNEL
4	FSLD	9004535	GEAR	EA	1	GEAR-CRS -HP-N	MIT 1.50 HEX BORE
5	97	2397	GEAR	EA	1	GEAR L129Y 12212 MITER NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9054739	MOUNT	EA	1	MNTHP-N	LT ADJ MITER GEAR MOUNT
5	15	N108215	BEARINGS	EA	1	BRG1-1/2X1-11/16X3/4 *	AA-1612-4 OILITE
5	FSLD	9054740	PLATE	EA	1	PLTE-CRS -HP-N	HT 0.75X04.00X006.00 S B 05H 00S NE
4	27	9427	HARDWARE	EA	1	HWR 5100-150 SNAP RING TRUARC	
3	FSLD	9041147	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X02.00X000.88 S B 01H 01S NE
3	FSLD	9048491	FLIGHT CHAIN RAIL	EA	2	FCRL-CRS -HP-N	17.07 0DEG WIN TG
3	FSLD	9051345	FLIGHT CHAIN RAIL	EA	2	FCRL-CRS -HP-N	92.26 0DEG WIN TG
3	FSLD	9051347	MOUNT	EA	1	MNT -ASSY-PC-Y	LT ADJUSTABLE TOOL BAR STANDARD 18 INCH
4	FSLD	9030193	PLATE	EA	1	PLTE-CRS -NF-N	LT 2.00X03.00X015.50 S N 00H 00S NE
4	FSLD	9051348	PLATE	EA	1	PLTE-CRS -NF-N	LT 2.00X03.00X089.75 S N 00H 00S NE
3	FSLD	9051349	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X083.78 02RR NT 1/4-20 TAP
3	FSLD	9053645	RAIL	EA	1	RAIL-SS -NF-N	NF 0.38X02.50X033.50 07
3	91	94491	NO DESCRIPTION AVAILABLE	EA	1	PLTE-CRSNA	LT 0.62X00.62X002.00 S B 03H 00S NE
2	FSLD	9051352	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	FUNNEL ADJ HEX SHAFT ASSEMBLY RH
3	99	N100099	MISCELLANEOUS	EA	1	MSC DD52-AR-000.20- SAR3/4-SS *	
3	15	N61615	BEARINGS	EA	1	"BRG 3/4"" 3-BF"	



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
3	27	26227	HARDWARE	EA	1	HWR 5100-75 SNAP RING	
3	15	4915	BEARINGS	EA	1	"BRG 3/4"" 2-BF"	
3	FSLD	9004558	ROUND SPACER	EA	1	RSPC-CRS -PC-N	0.41X0.75X0.88
3	FSLD	9004559	PLATE	EA	1	PLTE-SS -NF-N	LT 0.75X01.50X004.75 N N 06H NES NE
3	FSLD	9025869	GEAR	EA	1	GEAR-CRS -HP-N	MIT 0.75 L103Y K&S
4	97	2497	GEAR	EA	1	GEAR L103Y 12160 MITER NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
3	FSLD	9030606	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X05.63X006.50 S B 10H 00S NE
3	FSLD	9049817	ASSEMBLY	EA	1	ASSY-SS -NF-Y	HANDWHEEL ELIMINATOR SS SHORT
4	18	73718	FASTENERS	EA	1	FS 5/16 FLAT WASHER SS	
4	FSLD	9018846	NO DESCRIPTION AVAILABLE	EA	1	RWMT-SS -NF-N	1.25 RD 1.00 LONG SS
4	FSLD	9049818	NO DESCRIPTION AVAILABLE	EA	1	RWMT-SS -NF-N	1.25 OD .250 WALL 0.88 LONG
3	FSLD	9051353	HEX SHAFT	EA	1	HXSH-CRS -LP-N	1.00X032.59 BE .00 0.00
2	FSLD	9051354	ASSEMBLY	EA	2	ASSY-ASSY-NF-N	TRAILING FLIGHT ASSY 6 STATION
3	FSLD	9041180	ASSEMBLY	EA	28	ASSY-ASSY-NF-N	FLIGHT BLOCK ASSY
4	41	106641	TENSION PINS	EA	28	TENSION PINS 5/16X1- 1/4	
4	20	109820	CHAIN	EA	28	"CHN C2060H HSC 18""INDEX(16.50"	
4	FSLD	9041181	FLIGHT BLOCK	EA	28	FLBK-ALUM-AN-N	4.50X3.25 1.00 1.00
4	20	93920	CHAIN	EA	28	CHN C2060H HSC SK-1/ SK-1 *	W/.328 HOLE
2	FSLD	9051355	ASSEMBLY	EA	2	ASSY-ASSY-NF-N	LEADING FLIGHT ASSY 6 STATION
3	FSLD	9041180	ASSEMBLY	EA	28	ASSY-ASSY-NF-N	FLIGHT BLOCK ASSY
4	41	106641	TENSION PINS	EA	28	TENSION PINS 5/16X1- 1/4	
4	20	109820	CHAIN	EA	28	"CHN C2060H HSC 18""INDEX(16.50"	
4	FSLD	9041181	FLIGHT BLOCK	EA	28	FLBK-ALUM-AN-N	4.50X3.25 1.00 1.00
4	20	93920	CHAIN	EA	28	CHN C2060H HSC SK-1/ SK-1 *	W/.328 HOLE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
2	FSLD	9051361	NO DESCRIPTION AVAILABLE	EA	1	MAIN ASSY - BOX SQ./ COMP 056	UPPER COMPRESSION ASSEMBLY RH W/CASE SQ
3	FSLD	9051358	NO DESCRIPTION AVAILABLE	EA	1	TRAVELINGGLUEGUN 058	TRAVELING GLUE ASSEMBLY RH
4	30	N105830	GLUE SYSTEMS	EA	1	GLE 8505268 H201T GUN NORD *	"TOP FEED, NARROW BODY"
4	10	N150810	GEAR BOXES	EA	1	GBX CONE DRIVE B03 5:1 LDW*	MODEL B03-57522 400103 MOUNTS
4	51	N186451	ALLEN BRADLEY	EA	1	AB MPL-B330P-MK22AA SRV MTR *	460V 5000RPM MULTI-TURN ENCODER
4	53	N19553	ADAPTORS	EA	1	ADP 1 RFN 7012-IN *	NICKEL PLATED
4	15	N98815	BEARINGS	EA	2	BRG ER-12T LOCK 3/4 SKWEZLOC *	SEALMASTER
4	99	148999	MISCELLANEOUS	EA	1	MSC BRH25AL ARMALOY ABBA LM *	GUIDE ARMALOY PLATED
4	99	150199	MISCELLANEOUS	EA	1	MSC BR-25 940MM ARMALOY ABBA*	RAIL ARMALOY PLATED
4	FSLD	9008141	SHAFT	EA	1	SHFT-SS -NF-N	0.75X004.50 0000 NT
4	FSLD	9008409	PLATE	EA	1	PLTE-ALUM-AN-N	HT 0.50X03.00X002.50 S C 04H 00S NE
4	FSLD	9017725	PULLEY	EA	1	PLLY-ALUM-NF-N	32AT10 24 1.85
5	33	N101233	PULLEY	EA	1	PLLALLS50AT10/24-2 NF*	PURCHASE W/ZN PLATED RINGS-NF @ DOUGLAS
4	FSLD	9017730	BRACKET	EA	1	BRKTHP-Y	SL IDLER PULLEY MOUNTING BRACKET
5	FSLD	9017728	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X03.00X003.00 S T 04H 00S 1E
5	FSLD	9017729	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.75X03.00X004.25 S B 03H 00S 1E
4	FSLD	9024260	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X1.75X0.18
4	FSLD	9024283	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.22X00.25X004.00 S T 02H 00S NE B03
4	FSLD	9025221	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X03.00X004.00 S B 10H 00S NE
4	FSLD	9025222	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.75X00.75X001.75 S C 02H 00S NE
4	FSLD	9025223	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X00.75X001.50 S B 03H 00S NE
4	FSLD	9025224	PLATE	EA	2	PLTE-CRS -PC-N	LT 1.00X05.00X002.09 S C 02H 00S NE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9025228	PULLEY	EA	1	PLLY-ALUM-NF-N	32AT10 32 0.75
5	33	N97733	PULLEY	EA	1	PLL AL LS50AT10/32-2 HUB NF*	PURCHASE W/ZN PLATED RINGS-NF @ DOUGLAS
4	FSLD	9025229	SHAFT	EA	1	SHFT-CRS -HP-N	1.00X006.50 010E 1E
4	FSLD	9032413	PLATE	EA	1	PLTE-DLRN-NF-N	LT 1.00X01.50X008.88 S C 01H 00S NERINGF
4	FSLD	9051359	BRACKET	EA	1	BRKT-CRS -PC-Y	LT BRACKET FOR TRAVELING GLUE
5	FSLD	9051360	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X01.00X001.00 S N 00H 00S NE
5	FSLD	9051370	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X01.00X005.75 S C 02H 00S NE
5	FSLD	9051371	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X01.00X011.25 S T 02H 01S NE
4	FSLD	9051390	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.75X01.25X002.50 S B 03H 00S NE
4	FSLD	9052408	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.50X08.00X042.56 S B 27H 01S NE
4	FSLD	9052409	NO DESCRIPTION AVAILABLE	EA	1	BELT-BELT-NF-N	BRECO BELT PROFILE 86.03 37.50 C TO C
5	16	N185016	BELTS	IN	86.03	BLTBRECO32AT10	STEEL TENSION MEMBERS
4	27	9227	HARDWARE	EA	1	HWR 5100-100 SNAP RING TRUARC	
3	FSLD	9051379	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	CASE SQ ASSEMBLY RH W/ NO LEADING SQ
4	10	N151410	GEAR BOXES	EA	1	GBX CONE DRIVE B03 15:1 LDW*	MODEL B03-57524 400106 MOUNTS
4	51	N191251	ALLEN BRADLEY	EA	1	AB MPL-B430P-MK22AA SRV MTR *	460V MULTI-TURN ENCODER
4	15	N40415	BEARINGS	EA	1	BRG ER-16T LOCK SLMR	
4	27	N96627	HARDWARE	EA	1	HWR 2-1/2ADJ HDL 5/ 16-18X0.63*	GN300.1 5T16A07K S.S. STUD
4	27	106627	HARDWARE	EA	1	HWR 1-3/4 ADJ HDL 1/4- 20X.63H*	GN300 3T12A06K S.S. STUD
4	15	5315	BEARINGS	EA	1	"BRG 1-1/4"" 2-BF LARGE HOUSING"	
4	FSLD	9024260	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X1.75X0.18
4	FSLD	9024270	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X06.00X010.38 S B 09H 00S NE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9024283	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.22X00.25X004.00 S T 02H 00S NE B03
4	FSLD	9051380	BRACKET	EA	1	BRKT-CRS -PC-Y	LT BEARING BRACKET
5	FSLD	9029974	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X03.00X009.92 S T 02H 00S NE
5	FSLD	9032483	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X03.00X009.92 S N 00H 00S NE
5	FSLD	9032484	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X04.00X003.50 S T 02H 00S 1E
5	FSLD	9051381	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X03.50X041.69 S B 03H 00S NE
4	FSLD	9051382	SQUARE SHAFT	EA	1	SQSH-CRS -LP-N	1.25 032.75 SJSHAFT FOR SQUARING
4	FSLD	9052437	ARM	EA	1	ARM -CRS -HP-N	CLAMP ARM 1.00 BORE .50 TAP
4	FSLD	9052438	ARM	EA	1	ARM -CRS -HP-Y	SQ HUB W/ARM 0.31 TAPS
5	FSLD	9013923	NO DESCRIPTION AVAILABLE	EA	1	-CRSN	
6	26	N1326	HUBS	EA	1	HUBS 1-1/4 SQUARE 03- 32-00364	
5	FSLD	9029965	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.63X02.00X006.06 S T 02H NS 1E
4	FSLD	9052439	PLATE	EA	1	PLTE-ALUM-AN-N	SL 0.50X02.00X016.50 S C 02H 01S NE
4	FSLD	9053059	BRACKET	EA	1	BRKT-ASSY-HP-Y	HT CASE SQ PIVOT BRACKET
5	FSLD	9053057	SHAFT	EA	1	SHFT-CRS -NF-N	1.00X004.50 0000 NT
5	FSLD	9053058	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X04.00X005.00 S B 03H 00S NE
4	FSLD	9053063	BRACKET	EA	1	BRKT-ASSY-HP-Y	HT LEADING CASE SQ BRACKET
5	FSLD	9053060	PLATE	EA	1	PLTE-CRS -NF-N	SL 0.50X02.50X010.00 S C 01H 00S NE
5	FSLD	9053061	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X02.50X014.25 S N 00H 01S NE
5	FSLD	9053062	ARM	EA	1	ARM -CRS -NF-N	0.50X1.25X3.38 0.50 TAP
4	FSLD	9053068	BRACKET	EA	1	BRKT-ASSY-NF-Y	LT LEADING CASE SQ GUIDE
5	FSLD	9053066	PLATE	EA	1	PLTE-SS -NF-N	LT 0.38X02.00X002.50 S N 00H 00S NE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
5	FSLD	9053067	PLATE	EA	1	PLTE-SS -CE-N	LT 0.25X02.00X004.00 S N 00H 00S NE
4	FSLD	9053073	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	MALE TO FEMALE CNRD ASSY 3.92 1/2
5	35	71235	ROD END	EA	1	RDE MM 8ZK 1/2RHM AURORA +	
5	35	71535	ROD END	EA	1	RDE MW 8ZK 1/2RHF AURORA	
4	FSLD	9057884	PLATE	EA	1	PLTE-ALUM-AN-N	SL 0.75X02.00X003.00 S B 06H 00S 1E
4	FSLD	9057885	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X03.00X006.00 S C 02H 00S NE HARD
4	FSLD	9057886	PLATE	EA	1	PLTE-SS -NF-N	LT 0.25X02.44X003.50 S N 00H 02S NE
3	FSLD	9051386	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X04.00X042.97 S T 06H 00S 1E
3	FSLD	9052434	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	"1/2 CONNECTING ROD ASSY 39.17""""""" C TO C"
4	35	71335	ROD END	EA	1	RDE MG 8ZK 1/2LHF AURORA +	
4	35	71535	ROD END	EA	1	RDE MW 8ZK 1/2RHF AURORA	
4	FSLD	9052435	CONNECTING ROD	EA	1	CNRD-CRS -HP-N	0.50X036.50 ROD 2E
3	FSLD	9053080	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	OVERHEAD COMPRESSION ASSY INSIDE MFG FLA
4	FSLD	9051362	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	UPPER RH COMPRESSION DRIVE
5	10	N151110	GEAR BOXES	EA	1	GBX CONE DRIVE B03 10:1 LDW*	MODEL B03-57521 400098 MOUNTS
5	51	N186451	ALLEN BRADLEY	EA	1	AB MPL-B330P-MK22AA SRV MTR *	460V 5000RPM MULTI-TURN ENCODER
5	FSLD	9024228	BRACKET	EA	1	BRKTPC-Y	LT TEXTRON GEAR BOX MOUNT
6	FSLD	9027462	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.75X02.00X004.19 S N 00H 00S NE
6	FSLD	9027463	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.38X04.00X007.81 S N 00H 00S NE
5	FSLD	9024254	ROUND SPACER	EA	1	RSPC-CRS -PC-N	0.53X0.75X0.75
5	FSLD	9024283	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.22X00.25X004.00 S T 02H 00S NE B03



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
5	FSLD	9038574	SQUARE SHAFT	EA	1	SQSH-CRS -LP-N	1.25 031.00 SJ
5	FSLD	9051356	RAIL	EA	1	RAIL-SS -NF-N	NF 0.38X01.50X029.03 02HOLES
5	FSLD	9051372	BRACKET	EA	1	BRKT-ASSY-PC-Y	LT COMPRESSION MOUNTING BRACKET
6	FSLD	9049827	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X02.00X003.00 S T 03H 00S NE
6	FSLD	9049828	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.75X02.00X002.00 S T 03H 00S NE
6	FSLD	9051373	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X04.00X045.19 S B 10H 00S BE
5	FSLD	9052436	PLATE	EA	1	PLTE-CRS -HP-N	HT 2.88X02.88X000.63 S B 03H 00S NE
5	FSLD	9053072	L BRACKET	EA	1	LBRK-ASSY-PC-Y	LT B 0.50X01.00X05.00 0.50X02.00X02.56
6	FSLD	9053070	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X01.00X005.00 S B 02H 00S NE
6	FSLD	9053071	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X02.00X002.56 S T 02H 00S NE
5	FSLD	9053609	RAIL	EA	1	RAIL-SS -NF-N	NF 0.38X01.50X031.07 02HOLES
4	FSLD	9051374	ASSEMBLY	EA	1	ASSYNF-N	UPPER LH COMPRESSION ASSY
5	99	N126899	MISCELLANEOUS	EA	1	MSC DD52-AN-0004.0- DAR3/4-SS *	ELSA
5	15	N61415	BEARINGS	EA	6	BRG CR-1-XC SM	
5	15	N61615	BEARINGS	EA	3	"BRG 3/4"" 3-BF"	
5	27	N77027	HARDWARE	EA	1	"HWR LOWELL 82182 3/ 4"" RATCHET*"	"3/4 BORE 3/16 KEY 7.81"" LONG STD DUTY"
5	27	N88327	HARDWARE	EA	1	HWR 2-1/2ADJ HDL 5/ 16-18X1.57*	GN300.1 5T40A07K S.S. STUD
5	27	1627	HARDWARE	EA	1	HWR 5100-200 SNAP RING TRUARC	
5	27	26227	HARDWARE	EA	2	HWR 5100-75 SNAP RING	
5	15	30615	BEARINGS	EA	1	"BRG 2""TB LARGE HOUSING"	
5	35	71535	ROD END	EA	2	RDE MW 8ZK 1/2RHF AURORA	
5	FSLD	9004039	GEAR	EA	3	GEARHP-N	WTCITEM



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
6	97	N19597	GEAR	EA	3	GEAR NB20B 09718 SPUR BOS NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
5	FSLD	9004559	PLATE	EA	1	PLTE-SS -NF-N	LT 0.75X01.50X004.75 N N 06H NES NE
5	FSLD	9024214	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.75X0.51X0.53
5	FSLD	9024217	ROUND SPACER	EA	1	RSPC-CRS -PC-N	0.53X0.75X0.38
5	FSLD	9024275	PLATE	EA	3	PLTE-CRS -PC-N	LT 0.25X02.00X002.38 S C 03H 00S NE
5	FSLD	9024281	ASSEMBLY	EA	1	ASSY-ASSY-CE-N	COMPRESSION CNRD ASSY
6	35	19435	ROD END	EA	2	RDE HXAM-8T 1/2 RHM AURORA *	W/PFTE LINER
6	FSLD	9024213	CONNECTING ROD	EA	1	CNRD-CRS -HP-N	1.00X004.19 ROD 2EFEMALE CONNECTING ROD
5	FSLD	9027483	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.50X01.50X002.00 S C 01H 00S NE
5	FSLD	9036885	GROB ARM	EA	1	GRAM-ASSY-HP-Y	1187 WJ 0.50TAP 03.84
6	FSLD	9013923	NO DESCRIPTION AVAILABLE	EA	1	-CRSN	
7	26	N1326	HUBS	EA	1	HUBS 1-1/4 SQUARE 03- 32-00364	
6	FSLD	9036886	ARM	EA	1	ARM -CRS -NF-N	3.84 ARM WITH 1/2 TAP FOR GROB
5	FSLD	9037066	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.75X03.25X008.00 S B 09H 00S 1E
5	FSLD	9037069	ROUND SPACER	EA	1	RSPC-CRS -NF-N	0.41X0.75X0.88
5	FSLD	9037071	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.75X03.00X008.00 S B 09H 00S 1E
5	FSLD	9049832	SQUARE SHAFT	EA	1	SQSH-CRS -HP-Y	1.25 009.63 PT
6	FSLD	9020307	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.63X01.50X001.75 S N 00H 01S NE
6	FSLD	9024235	SQUARE SHAFT	EA	1	SQSH-CRS -NF-N	1.25 011.06 PT
6	FSLD	9049822	ARM	EA	1	ARM -CRS -NF-N	SQUARE SHAFT ARM
5	FSLD	9049836	PLATE	EA	2	PLTE-CRS -PC-N	LT 0.63X02.00X001.25 S C 03H 00S NE
5	FSLD	9051356	RAIL	EA	1	RAIL-SS -NF-N	NF 0.38X01.50X029.03 02HOLES
5	FSLD	9051375	BRACKET	EA	1	BRKT-ASSY-PC-Y	LT ADJ COMPRESSION MTG BRACKET



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
6	FSLD	9049828	PLATE	EA	3	PLTE-CRS -NF-N	LT 0.75X02.00X002.00 S T 03H 00S NE
6	FSLD	9051376	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X04.00X045.13 S B 10H 02S NE
5	FSLD	9051377	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X063.31 010E ST
5	FSLD	9052415	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.75X03.25X009.50 S B 09H 00S 1E
5	FSLD	9052416	PLATE	EA	2	PLTE-CRS -PC-N	SL 0.50X03.00X006.00 S B 05H 00S NE
5	FSLD	9053072	L BRACKET	EA	1	LBRK-ASSY-PC-Y	LT B 0.50X01.00X05.00 0.50X02.00X02.56
6	FSLD	9053070	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X01.00X005.00 S B 02H 00S NE
6	FSLD	9053071	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X02.00X002.56 S T 02H 00S NE
5	FSLD	9053609	RAIL	EA	1	RAIL-SS -NF-N	NF 0.38X01.50X031.07 02HOLES
5	FSLD	9053632	COMPRESSION PLATE	EA	1	CPPTNF-Y	0.25X04.50X13.31 COMPLATE
6	18	114118	FASTENERS	EA	2	FS 3/8-16 X 1-1/4 NFSS STUD	
6	FSLD	9053633	COMPRESSION PLATE	EA	1	CPPT-SS -NF-N	0.25X03.38X12.31 COMP
5	FSLD	9053634	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.00X05.50X003.75 S C 02H 00S NE
4	FSLD	9052441	ASSEMBLY	EA	1	ASSYNF-N	"1/2 CONNECTING ROD ASSY 32.80""""""" C TO C"
5	35	71335	ROD END	EA	1	RDE MG 8ZK 1/2LHF AURORA +	
5	35	71535	ROD END	EA	1	RDE MW 8ZK 1/2RHF AURORA	
5	FSLD	9052442	CONNECTING ROD	EA	1	CNRD-RDRD-HP-N	0.50X030.00 ROD 2E
4	FSLD	9052448	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	MFG COMPRESSION PIVOT ASSY
5	35	71835	ROD END	EA	2	RDE MW 10ZK 5/8RHF AURORA	
5	FSLD	9052445	PLATE	EA	1	PLTE-SS -NF-N	LT 0.63X01.00X012.00 S C 02H 00S NE
5	FSLD	9052446	PIVOT	EA	1	PVT -ASSY-HP-Y	MFG COMPRESSION PIVOT SHAFT
6	FSLD	9052440	SHAFT	EA	1	SHFT-CRS -NF-N	1.25X011.00 0000 2E



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
6	FSLD	9052443	ARM	EA	1	ARM -CRS -NF-N	LT 0.50X1.50X7.97 1/2 TAP
6	FSLD	9052444	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.50X01.50X010.25 S T 01H 00S NE
5	FSLD	9052447	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X03.75X012.75 S B 04H 01S NE
5	FSLD	9057896	BLOCK	EA	1	BLCK-HYFL-NF-N	TOP PANEL HOLD DOWN BLOCK
3	FSLD	9053081	NO DESCRIPTION AVAILABLE	EA	1	OVERHEAD CARRIAGE ASSEMBLY	OVERHEAD CARRIAGE ASSEMBLY
4	15	N61615	BEARINGS	EA	2	"BRG 3/4"" 3-BF"	
4	27	N77027	HARDWARE	EA	1	"HWR LOWELL 82182 3/ 4"" RATCHET*"	"3/4 BORE 3/16 KEY 7.81"" LONG STD DUTY"
4	99	N99999	MISCELLANEOUS	EA	1	MSC DD52-AN-000.20- SAR3/4-SS *	ELSA
4	36	18136	SPROCKET	EA	10	SPKT ST 40B18X3/4 K&S NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	27	26227	HARDWARE	EA	3	HWR 5100-75 SNAP RING	
4	15	4915	BEARINGS	EA	4	"BRG 3/4"" 2-BF"	
4	FSLD	9004563	SCREW BLOCK	EA	2	SCBK-CRS -HP-N	1.00 P 1.00X1.75X02.50
4	FSLD	9004564	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.50X03.00X004.06 S C 02H 00S NE
4	FSLD	9022979	PLATE	EA	2	PLTE-CRS -HP-N	SL 0.50X03.00X002.91 S C 02H 00S NE
4	FSLD	9023786	GEAR	EA	2	GEAR-CRS -HP-N	SPR RACK L512 20.06
4	FSLD	9024288	SCREW BLOCK	EA	2	SCBK-CRS -HP-N	1.00 P 1.00X2.50X02.88
4	FSLD	9025257	ADJUSTING SCREW	EA	3	ADSC-ACME-LP-N	1.00 RH 0.75X02.88X025.38
4	FSLD	9025258	ADJUSTING SCREW	EA	2	ADSC-ACME-LP-N	1.00 RH 0.75X02.00X024.50
4	FSLD	9037116	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.25X01.00X003.00 S C 02H 00S NE
4	FSLD	9045692	CHAIN	EA	1	CHN -CHN -NF-N	40 CHAIN PROFILE FOR UPPER COMP
5	20	90920	CHAIN	IN	88.5	CHN 40HSC	
4	FSLD	9051378	CHAIN	EA	1	CHN -CHN -NF-N	40 CHAIN PROFILE FOR UPPER COMP
5	20	90920	CHAIN	IN	93.5	CHN 40HSC	
4	FSLD	9051383	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.75X04.00X061.00 S B 12H 03S 1E



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9051384	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.75X04.00X059.50 S B 12H 03S NE
4	FSLD	9051385	CHAIN	EA	2	CHN -CHN -NF-N	40 CHAIN PROFILE FOR UPPER COMP
5	20	90920	CHAIN	IN	233	CHN 40HSC	
4	FSLD	9051389	BRACKET	EA	2	BRKT-ASSY-HP-Y	SL OVERHEAD COMPRESSION BRACKET 3/4X4
5	FSLD	9051387	PLATE	EA	2	PLTE-CRS -NF-N	SL 0.75X04.00X005.19 S N 00H 00S NE
5	FSLD	9051388	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.25X02.44X034.25 S B 07H 00S NE
5	FSLD	9051392	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.75X04.00X017.50 S C 02H 00S NE
4	FSLD	9052410	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.50X00.75X004.00 S C 02H 00S NE
4	FSLD	9052452	SCREW BLOCK	EA	1	SCBK-CRS -HP-N	1.00 P 1.00X2.50X02.88
4	FSLD	9052453	ADJUSTING SCREW	EA	1	ADSC-ACME-LP-N	1.00 RH 0.75X05.36X026.88
4	FSLD	9052454	CHAIN	EA	1	CHN -CHN -NF-N	40 CHAIN PROFILE FOR UPPER COMP
5	20	90920	CHAIN	IN	105.5	CHN 40HSC	
4	FSLD	9052456	SCREW BLOCK	EA	1	SCBK-CRS -HP-N	1.00 P 1.00X2.50X01.88
4	91	94891	NO DESCRIPTION AVAILABLE	EA	3	RSPC-RDTBNA	0.44X1.00X1.97 CHAIN TIGHTENER SPACER
4	91	95091	NO DESCRIPTION AVAILABLE	EA	2	RSPC-RDTBNA	0.44X1.00X2.84 CHAIN TIGHTENER SPACER
4	91	95191	NO DESCRIPTION AVAILABLE	EA	5	CHAIN TIGHTENER DISC	
3	FSLD	9053082	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	MFG FLAP TUCK AND SQUARE ASSEMBLY
4	FSLD	9023786	GEAR	EA	1	GEAR-CRS -HP-N	SPR RACK L512 20.06
4	FSLD	9052426	MOUNT	EA	1	MNT -ASSY-HP-Y	LT 0.75X4.00X44.00 SLIDE MOUNT
5	FSLD	9052407	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X04.00X044.47 S B 12H 03S 1E
5	FSLD	9052425	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X01.00X004.00 S N 00H 00S NE
4	FSLD	9052430	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	ADJ SIDE MFG TUCKER ASSEMBLY



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
5	27	1627	HARDWARE	EA	1	HWR 5100-200 SNAP RING TRUARC	
5	15	30615	BEARINGS	EA	1	"BRG 2""TB LARGE HOUSING"	
5	FSLD	9052417	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.50X06.00X009.50 S B 10H 00S NE
5	FSLD	9052427	ARM	EA	1	ARM -ASSY-HP-Y	1-1/4 SQ HUB WITH 2.81 ARM 5/16 END TAPS
6	FSLD	9013923	NO DESCRIPTION AVAILABLE	EA	1	-CRSN	
7	26	N1326	HUBS	EA	1	HUBS 1-1/4 SQUARE 03- 32-00364	
6	FSLD	9052428	ARM	EA	1	ARM -CRS -NF-N	2.81 ARM WITH 5/16 TAPS
5	FSLD	9052429	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.68X03.00X005.50 S C 04H 00S NE
5	FSLD	9052433	PLATE	EA	1	PLTE-SS -NF-N	LT 0.50X01.50X005.63 S T 02H 01S 1E
5	FSLD	9800377	GUIDE	EA	1	GDE -SS -NF-N	L SHAPED MFG FLAP TUCKER
4	FSLD	9052431	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	CASE SQ WITH MFG TUCKER ASSEMBLY
5	10	N151110	GEAR BOXES	EA	1	GBX CONE DRIVE B03 10:1 LDW*	MODEL B03-57521 400098 MOUNTS
5	51	N186451	ALLEN BRADLEY	EA	1	AB MPL-B330P-MK22AA SRV MTR *	460V 5000RPM MULTI-TURN ENCODER
5	15	N40415	BEARINGS	EA	1	BRG ER-16T LOCK SLMR	
5	FSLD	9008185	ARM	EA	1	ARM -CRS -HP-N	1.00R W/ END TAPS 0.50X01.50X04.88
5	FSLD	9024283	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.22X00.25X004.00 S T 02H 00S NE B03
5	FSLD	9051364	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.38X02.00X009.48 S T 02H 01S NE
5	FSLD	9052424	SQUARE SHAFT	EA	1	SQSH-CRS -LP-N	1.25 030.38 SJ
5	FSLD	9052432	GUIDE	EA	1	GDE -SS -NF-N	L SHAPED MFC FLAP TUCKER
5	FSLD	9052433	PLATE	EA	1	PLTE-SS -NF-N	LT 0.50X01.50X005.63 S T 02H 01S 1E
5	FSLD	9053055	ARM	EA	1	ARM -CRS -HP-N	"3.00 0.50 TAP BORE FOR 1""""""""""""""""""""""""""""""""""""
5	FSLD	9057889	PLATE	EA	1	PLTE-ALUM-AN-N	LT 0.50X01.00X004.00 S T 02H 00S NE



PS	Olean	No. 10	General	11/24	OTV	Detailed	Establish Brandata
Level	Class	Item	Description	U/M	QTY	Description	Extended Description
5	FSLD	9057895	GUIDE	EA	1	GDE -ASSY-NF-Y	NF TOP PANEL SQUARING GUIDE
6	FSLD	9057897	PLATE	EA	1	PLTE-SS -NF-N	SL 0.19X00.75X003.74 S N 00H 00S NE
6	FSLD	9057898	PLATE	EA	1	PLTE-SS -NF-N	SL 0.11X00.75X002.00 S N 02H 00S NE
5	27	9227	HARDWARE	EA	1	HWR 5100-100 SNAP RING TRUARC	
5	FSLD	9800415	GUIDE	EA	1	GDE -ALUM-AN-N	PL TOP PANEL GUIDE/ SQUARE
5	FSLD	9800416	GUIDE	EA	1	GDE -ASSY-NF-Y	NF TOP PANEL SQUARING GUIDE
6	FSLD	9057897	PLATE	EA	1	PLTE-SS -NF-N	SL 0.19X00.75X003.74 S N 00H 00S NE
6	FSLD	9057899	PLATE	EA	1	PLTE-SS -NF-N	SL 0.13X02.00X004.25 N N 00H 01S NE
3	FSLD	9053083	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	TRAILING PANEL SUPPORT ASSEMBLY
4	FSLD	9052423	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	ADJ SIDE TRAILING PANEL SUPPORT ASSY
5	27	1627	HARDWARE	EA	1	HWR 5100-200 SNAP RING TRUARC	
5	15	19015	BEARINGS	EA	2	"BRG 3/4"" TB"	
5	15	30615	BEARINGS	EA	1	"BRG 2""TB LARGE HOUSING"	
5	FSLD	9009671	STANDARD ARM	EA	1	STAM-CRS -HP-N	0.75R 0.50TAP 02.63
5	FSLD	9021855	PLATE	EA	1	PLTE-CRS -HP-N	HT 1.00X01.25X002.25 S B 02H 00S NE
5	FSLD	9022451	GROB ARM	EA	1	GRAM-ASSY-HP-Y	1187 WJ 0.50TAP 02.81
6	FSLD	9013923	NO DESCRIPTION AVAILABLE	EA	1	-CRSN	
7	26	N1326	HUBS	EA	1	HUBS 1-1/4 SQUARE 03- 32-00364	
6	FSLD	9022452	ARM	EA	1	ARM -CRS -NF-N	2.69 ARM WITH 1/2 TAP FOR GROB
5	FSLD	9023749	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	CONNECTING ROD FOR FIXED SIDE TUCKER
6	35	71235	ROD END	EA	1	RDE MM 8ZK 1/2RHM AURORA +	
6	35	71435	ROD END	EA	1	RDE MB 8ZK 1/2LHM AURORA +	



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
6	91	78491	NO DESCRIPTION AVAILABLE	EA	1	"D-799A MALE ROD END CNTR 1/2"""	
5	FSLD	9051369	ARM	EA	1	ARM -SS -NF-N	16.44 L SHAPED PANEL SUPPORT ARM
5	FSLD	9052414	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X013.25 02RR NT
5	FSLD	9052420	BRACKET	EA	1	BRKT-ASSY-PC-N	LT BEARING BRACKET L SHAPED WITH GUSSET
6	FSLD	9052418	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X02.50X011.00 S C 02H 00S NE
6	FSLD	9052419	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X02.50X005.00 S T 04H 00S NE
6	FSLD	9052421	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X03.00X010.50 S B 04H 00S NE
5	FSLD	9052422	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X06.00X008.00 S C 07H 00S NE
4	FSLD	9053031	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	TRAILING PANEL SUPPORT DRIVE ASSEMBLY
5	10	N151110	GEAR BOXES	EA	1	GBX CONE DRIVE B03 10:1 LDW*	MODEL B03-57521 400098 MOUNTS
5	51	N186451	ALLEN BRADLEY	EA	1	AB MPL-B330P-MK22AA SRV MTR *	460V 5000RPM MULTI-TURN ENCODER
5	15	19015	BEARINGS	EA	2	"BRG 3/4"" TB"	
5	FSLD	9008181	STANDARD ARM	EA	1	STAM-CRS -HP-N	1.00R 0.50TAP 3.00
5	FSLD	9009671	STANDARD ARM	EA	1	STAM-CRS -HP-N	0.75R 0.50TAP 02.63
5	FSLD	9021855	PLATE	EA	1	PLTE-CRS -HP-N	HT 1.00X01.25X002.25 S B 02H 00S NE
5	FSLD	9023739	SQUARE SHAFT	EA	1	SQSH-CRS -LP-N	1.25 031.00 SJ
5	FSLD	9023749	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	CONNECTING ROD FOR FIXED SIDE TUCKER
6	35	71235	ROD END	EA	1	RDE MM 8ZK 1/2RHM AURORA +	
6	35	71435	ROD END	EA	1	RDE MB 8ZK 1/2LHM AURORA +	
6	91	78491	NO DESCRIPTION AVAILABLE	EA	1	"D-799A MALE ROD END CNTR 1/2"""	
5	FSLD	9024283	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.22X00.25X004.00 S T 02H 00S NE B03
5	FSLD	9024284	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X1.25X0.18
5	FSLD	9051369	ARM	EA	1	ARM -SS -NF-N	16.44 L SHAPED PANEL SUPPORT ARM



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
5	FSLD	9052413	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X013.25 02RR NT
5	FSLD	9053002	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X04.00X008.00 S B 06H 00S NE
5	FSLD	9053631	MOUNT	EA	1	MNT -ASSY-PC-Y	LT CONE DRIVE GBX MOUNT
6	FSLD	9053629	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X07.38X005.00 S B 06H 00S NE
6	FSLD	9053630	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X03.00X004.00 S T 02H 00S NE
2	FSLD	9051365	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	FIXED SIDE TUCKER ASSY W/DRIVE
3	10	N151110	GEAR BOXES	EA	1	GBX CONE DRIVE B03 10:1 LDW*	MODEL B03-57521 400098 MOUNTS
3	51	N186451	ALLEN BRADLEY	EA	1	AB MPL-B330P-MK22AA SRV MTR *	460V 5000RPM MULTI-TURN ENCODER
3	FSLD	9023729	GEARBOX MOUNT	EA	1	GBMT-CRS -PC-N	TEXTRON GEARBOX MOUNT FOR TUCKER
3	FSLD	9023739	SQUARE SHAFT	EA	1	SQSH-CRS -LP-N	1.25 031.00 SJ
3	FSLD	9024283	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.22X00.25X004.00 S T 02H 00S NE B03
3	FSLD	9053605	STANDARD ARM	EA	1	STAM-CRS -HP-N	1.00R 0.00TAP 3.00
2	FSLD	9051366	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	LOWER RH COMP ASSY W/ DRIVE
3	10	N151110	GEAR BOXES	EA	1	GBX CONE DRIVE B03 10:1 LDW*	MODEL B03-57521 400098 MOUNTS
3	51	N186451	ALLEN BRADLEY	EA	1	AB MPL-B330P-MK22AA SRV MTR *	460V 5000RPM MULTI-TURN ENCODER
3	FSLD	9024283	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.22X00.25X004.00 S T 02H 00S NE B03
3	FSLD	9024284	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X1.25X0.18
3	FSLD	9030205	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.00X04.00X006.00 N B 05H S NE
3	FSLD	9037073	SQUARE SHAFT	EA	1	SQSH-CRS -LP-N	1.25 032.00 SJ
3	FSLD	9053020	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.00X02.00X013.94 S B 08H 00S NE
3	FSLD	9053606	STANDARD ARM	EA	1	STAM-CRS -HP-N	1.25B 0.00TAP 03.94
2	FSLD	9051367	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	FIXED SIDE PANEL SUPPORT ASSY W/DRIVE LH
3	10	N151110	GEAR BOXES	EA	1	GBX CONE DRIVE B03 10:1 LDW*	MODEL B03-57521 400098 MOUNTS



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
3	51	N186451	ALLEN BRADLEY	EA	1	AB MPL-B330P-MK22AA SRV MTR *	460V 5000RPM MULTI-TURN ENCODER
3	99	152199	MISCELLANEOUS	EA	1	MSC BR-25 340MM ARMALOY ABBA*	RAIL ARMALOY PLATED
3	99	159399	MISCELLANEOUS	EA	1	MSC BRH25B ARMALOY ABBA LM *	GUIDE ARMALOY PLATED
3	15	19015	BEARINGS	EA	2	"BRG 3/4"" TB"	
3	FSLD	9008181	STANDARD ARM	EA	1	STAM-CRS -HP-N	1.00R 0.50TAP 3.00
3	FSLD	9009671	STANDARD ARM	EA	1	STAM-CRS -HP-N	0.75R 0.50TAP 02.63
3	FSLD	9021855	PLATE	EA	1	PLTE-CRS -HP-N	HT 1.00X01.25X002.25 S B 02H 00S NE
3	FSLD	9023739	SQUARE SHAFT	EA	1	SQSH-CRS -LP-N	1.25 031.00 SJ
3	FSLD	9023749	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	CONNECTING ROD FOR FIXED SIDE TUCKER
4	35	71235	ROD END	EA	1	RDE MM 8ZK 1/2RHM AURORA +	
4	35	71435	ROD END	EA	1	RDE MB 8ZK 1/2LHM AURORA +	
4	91	78491	NO DESCRIPTION AVAILABLE	EA	1	"D-799A MALE ROD END CNTR 1/2"""	
3	FSLD	9024283	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.22X00.25X004.00 S T 02H 00S NE B03
3	FSLD	9024284	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X1.25X0.18
3	FSLD	9051369	ARM	EA	1	ARM -SS -NF-N	16.44 L SHAPED PANEL SUPPORT ARM
3	FSLD	9051393	GEARBOX MOUNT	EA	1	GBMT-CRS -PC-N	TEXTRON GEARBOX MOUNT FOR TUCKER
3	FSLD	9051395	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X01.50X002.25 S T 03H 00S NE
3	FSLD	9052401	MOUNT	EA	1	MNT -ASSY-PC-Y	LT TUCKER MOUNT
4	FSLD	9027449	NO DESCRIPTION AVAILABLE	EA	1	RWMT-CRS -NF-N	0.50X03.00X007.13 CR
4	FSLD	9052402	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X03.00X010.56 S B 05H 00S NE
3	FSLD	9052457	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X012.06 02RR NT
2	FSLD	9051396	ASSEMBLY	EA	2	ASSY-ASSY-NF-N	"CONNECTING ROD ASSY 36.03 1/2"""""
3	35	71335	ROD END	EA	2	RDE MG 8ZK 1/2LHF AURORA +	



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
3	35	71535	ROD END	EA	2	RDE MW 8ZK 1/2RHF AURORA	
3	FSLD	9009694	CONNECTING ROD	EA	2	CNRD-CRS -HP-N	0.50X033.50 ROD 2E
2	FSLD	9051398	NO DESCRIPTION AVAILABLE	EA	1	FIXED FLAP TRAP ASSY AND DRIVE	RH
3	10	N151110	GEAR BOXES	EA	1	GBX CONE DRIVE B03 10:1 LDW*	MODEL B03-57521 400098 MOUNTS
3	51	N186451	ALLEN BRADLEY	EA	1	AB MPL-B330P-MK22AA SRV MTR *	460V 5000RPM MULTI-TURN ENCODER
3	27	N56227	HARDWARE	EA	1	HWR 5100-37 SNAP RING TRUARC	
3	99	147399	MISCELLANEOUS	EA	1	MSC BR-25 280MM ARMALOY ABBA *	RAIL ARMALOY PLATED
3	99	159399	MISCELLANEOUS	EA	1	MSC BRH25B ARMALOY ABBA LM *	GUIDE ARMALOY PLATED
3	35	71235	ROD END	EA	2	RDE MM 8ZK 1/2RHM AURORA +	
3	FSLD	9004556	GEAR	EA	1	GEAR-GEAR-HP-N	MIT 0.63 L129 K&S
4	97	2397	GEAR	EA	1	GEAR L129Y 12212 MITER NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
3	FSLD	9009200	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X1.75X0.18
3	FSLD	9020331	STANDARD ARM	EA	1	STAM-CRS -HP-N	1.13B 0.50TAP 02.63
3	FSLD	9023755	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	FLAP TRAP CONNECTING ROD ASSY
4	35	71335	ROD END	EA	1	RDE MG 8ZK 1/2LHF AURORA +	
4	35	71535	ROD END	EA	1	RDE MW 8ZK 1/2RHF AURORA	
4	FSLD	9015194	CONNECTING ROD	EA	1	CNRD-RDRD-HP-N	0.50X003.25 ROD 2E
3	FSLD	9024283	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.22X00.25X004.00 S T 02H 00S NE B03
3	FSLD	9030290	SCREW BLOCK	EA	1	SCBK-CRS -HP-N	1.00 P 0.75X2.00X02.63
3	FSLD	9030292	ASSEMBLY	EA	1	ASSY-ASSY-PC-N	FLAP TRAP SCREW MOUNT
4	15	N16415	BEARINGS	EA	1	BRG 5/8X7/8X3/4 OLT FL64-6	
4	FSLD	9030291	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.63X01.50X001.75 S B 02H 00S NE
3	FSLD	9037076	SQUARE SHAFT	EA	1	SQSH-CRS -LP-N	1.25 037.00 SJ



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
3	FSLD	9038537	PLATE	EA	1	PLTE-DLRN-NF-N	SL 1.00X02.00X002.50 S C 03H 00S NE
3	FSLD	9046931	ADJUSTING SCREW	EA	1	ADSC-ACME-LP-N	1.00 RH .63XX1.62XX010.31
3	FSLD	9046956	GUIDE	EA	1	GDE -SS -HP-N	SPRING STEEL FLAP GUIDE
3	FSLD	9048486	ASSEMBLY	EA	1	ASSY-ASSY-PC-Y	FLAP TRAP ARM
4	FSLD	9020329	ARM	EA	1	ARM -CRS -NF-N	SQUARE SHAFT ARM
4	FSLD	9048482	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X03.00X003.13 S T 02H 00S NE
4	FSLD	9048483	PLATE	EA	1	PLTE-CRS -NF-N	LT 1.00X01.00X003.00 S T 04H 00S NE
3	FSLD	9050818	SHAFT	EA	1	SHFT-SS -NF-N	0.50X001.25 0000 1E
3	FSLD	9050819	GUIDE	EA	1	GDE -CRS -HP-N	SPRING STEEL FLAP GUIDE SUPPORT 0.015X01
3	FSLD	9051397	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X02.50X004.00 S T 03H 00S NE
3	FSLD	9051535	MOUNT	EA	1	MNT -ASSY-HP-Y	SL MOUNT FOR SPRING STEEL
4	FSLD	9051536	PLATE	EA	1	PLTE-CRS -NF-N	SL 0.50X01.25X007.50 S T 02H 00S NE
4	FSLD	9051537	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X01.50X005.00 S N 00H 00S NE
4	FSLD	9051538	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X00.75X003.44 S C 01H 00S NE
4	FSLD	9051539	SHAFT	EA	1	SHFT-CRS -NF-N	0.38X002.69 0000 NT
3	FSLD	9052400	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X06.75X011.60 S B 12H 00S NE
3	FSLD	9053604	FLAP TRAP PLATE OR FUNNEL PLATE	EA	1	FPLT-SS -NF-N	0.13X05.75X06.79 WF 2 SLOTS
3	FSLD	9057882	NO DESCRIPTION AVAILABLE	EA	1	FOR R&D USE ONLY	
2	FSLD	9051399	NO DESCRIPTION AVAILABLE	EA	1	FLAP TRAP ASSY ADJ SIDE ONE DR	IVE RH
3	27	N56227	HARDWARE	EA	1	HWR 5100-37 SNAP RING TRUARC	
3	99	147399	MISCELLANEOUS	EA	1	MSC BR-25 280MM ARMALOY ABBA *	RAIL ARMALOY PLATED
3	99	159399	MISCELLANEOUS	EA	1	MSC BRH25B ARMALOY ABBA LM *	GUIDE ARMALOY PLATED



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
3	27	1627	HARDWARE	EA	1	HWR 5100-200 SNAP RING TRUARC	
3	15	30615	BEARINGS	EA	1	"BRG 2""TB LARGE HOUSING"	
3	35	71235	ROD END	EA	2	RDE MM 8ZK 1/2RHM AURORA +	
3	FSLD	9004556	GEAR	EA	1	GEAR-GEAR-HP-N	MIT 0.63 L129 K&S
4	97	2397	GEAR	EA	1	GEAR L129Y 12212 MITER NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
3	FSLD	9020334	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.50X01.19X005.50 S B 03H 00S NE
3	FSLD	9023755	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	FLAP TRAP CONNECTING ROD ASSY
4	35	71335	ROD END	EA	1	RDE MG 8ZK 1/2LHF AURORA +	
4	35	71535	ROD END	EA	1	RDE MW 8ZK 1/2RHF AURORA	
4	FSLD	9015194	CONNECTING ROD	EA	1	CNRD-RDRD-HP-N	0.50X003.25 ROD 2E
3	FSLD	9030290	SCREW BLOCK	EA	1	SCBK-CRS -HP-N	1.00 P 0.75X2.00X02.63
3	FSLD	9030292	ASSEMBLY	EA	1	ASSY-ASSY-PC-N	FLAP TRAP SCREW MOUNT
4	15	N16415	BEARINGS	EA	1	BRG 5/8X7/8X3/4 OLT FL64-6	
4	FSLD	9030291	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.63X01.50X001.75 S B 02H 00S NE
3	FSLD	9030294	PLATE	EA	1	PLTE-SS -NF-N	LT 0.09X00.75X001.50 S C 02H 00S NE
3	FSLD	9035107	GROB ARM	EA	1	GRAM-ASSY-HP-Y	1187 WJ 0.50TAP 03.16
4	FSLD	9013923	NO DESCRIPTION AVAILABLE	EA	1	-CRSN	
5	26	N1326	HUBS	EA	1	HUBS 1-1/4 SQUARE 03- 32-00364	
4	FSLD	9020337	ARM	EA	1	ARM -CRS -NF-N	3.16 ARM WITH 1/2 TAP FOR GROB
3	FSLD	9038537	PLATE	EA	1	PLTE-DLRN-NF-N	SL 1.00X02.00X002.50 S C 03H 00S NE
3	FSLD	9046931	ADJUSTING SCREW	EA	1	ADSC-ACME-LP-N	1.00 RH .63XX1.62XX010.31
3	FSLD	9046951	GUIDE	EA	1	GDE -SS -HP-N	SPRING STEEL FLAP GUIDE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
3	FSLD	9048481	ASSEMBLY	EA	1	ASSY-ASSY-PC-Y	FLAP TRAP ARM
4	FSLD	9020329	ARM	EA	1	ARM -CRS -NF-N	SQUARE SHAFT ARM
4	FSLD	9048482	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X03.00X003.13 S T 02H 00S NE
4	FSLD	9048483	PLATE	EA	1	PLTE-CRS -NF-N	LT 1.00X01.00X003.00 S T 04H 00S NE
3	FSLD	9050818	SHAFT	EA	1	SHFT-SS -NF-N	0.50X001.25 0000 1E
3	FSLD	9050819	GUIDE	EA	1	GDE -CRS -HP-N	SPRING STEEL FLAP GUIDE SUPPORT 0.015X01
3	FSLD	9051397	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X02.50X004.00 S T 03H 00S NE
3	FSLD	9051530	MOUNT	EA	1	MNT -ASSY-HP-Y	SL MOUNT FOR SPRING STEEL
4	FSLD	9051531	PLATE	EA	1	PLTE-CRS -NF-N	SL 0.50X01.25X007.50 S T 02H 00S NE
4	FSLD	9051532	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X00.75X003.44 S C 01H 00S NE
4	FSLD	9051533	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X01.50X005.00 S N 00H 00S NE
4	FSLD	9051534	SHAFT	EA	1	SHFT-CRS -NF-N	0.38X002.69 0000 NT
3	FSLD	9052405	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X06.75X011.55 S B 12H 00S NE
3	FSLD	9053603	FLAP TRAP PLATE OR FUNNEL PLATE	EA	1	FPLT-SS -NF-N	0.13X05.75X06.79 WF 2 SLOTS
3	FSLD	9057883	NO DESCRIPTION AVAILABLE	EA	1	FOR R&D USE ONLY	
2	FSLD	9052404	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	ADJ SIDE LEADING PANEL SUPPORT ASSY
3	99	152199	MISCELLANEOUS	EA	1	MSC BR-25 340MM ARMALOY ABBA*	RAIL ARMALOY PLATED
3	99	159399	MISCELLANEOUS	EA	1	MSC BRH25B ARMALOY ABBA LM *	GUIDE ARMALOY PLATED
3	27	1627	HARDWARE	EA	1	HWR 5100-200 SNAP RING TRUARC	
3	15	19015	BEARINGS	EA	2	"BRG 3/4'" TB"	
3	15	30615	BEARINGS	EA	1	"BRG 2""TB LARGE HOUSING"	
3	FSLD	9009671	STANDARD ARM	EA	1	STAM-CRS -HP-N	0.75R 0.50TAP 02.63
3	FSLD	9021855	PLATE	EA	1	PLTE-CRS -HP-N	HT 1.00X01.25X002.25 S B 02H 00S NE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
3	FSLD	9022451	GROB ARM	EA	1	GRAM-ASSY-HP-Y	1187 WJ 0.50TAP 02.81
4	FSLD	9013923	NO DESCRIPTION AVAILABLE	EA	1	-CRSN	
5	26	N1326	HUBS	EA	1	HUBS 1-1/4 SQUARE 03- 32-00364	
4	FSLD	9022452	ARM	EA	1	ARM -CRS -NF-N	2.69 ARM WITH 1/2 TAP FOR GROB
3	FSLD	9023749	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	CONNECTING ROD FOR FIXED SIDE TUCKER
4	35	71235	ROD END	EA	1	RDE MM 8ZK 1/2RHM AURORA +	
4	35	71435	ROD END	EA	1	RDE MB 8ZK 1/2LHM AURORA +	
4	91	78491	NO DESCRIPTION AVAILABLE	EA	1	"D-799A MALE ROD END CNTR 1/2"""	
3	FSLD	9051369	ARM	EA	1	ARM -SS -NF-N	16.44 L SHAPED PANEL SUPPORT ARM
3	FSLD	9051394	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.38X03.00X004.94 S C 04H 00S NE
3	FSLD	9052401	MOUNT	EA	1	MNT -ASSY-PC-Y	LT TUCKER MOUNT
4	FSLD	9027449	NO DESCRIPTION AVAILABLE	EA	1	RWMT-CRS -NF-N	0.50X03.00X007.13 CR
4	FSLD	9052402	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X03.00X010.56 S B 05H 00S NE
3	FSLD	9052403	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X05.94X009.50 N B 13H KES NE
3	FSLD	9052406	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X01.50X002.50 S T 03H 00S NE
3	FSLD	9052458	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X012.06 02RR NT
2	FSLD	9052459	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	TUCKER ASSY
3	27	1627	HARDWARE	EA	1	HWR 5100-200 SNAP RING TRUARC	
3	15	19015	BEARINGS	EA	2	"BRG 3/4"" TB"	
3	15	30615	BEARINGS	EA	1	"BRG 2""TB LARGE HOUSING"	
3	FSLD	9009671	STANDARD ARM	EA	1	STAM-CRS -HP-N	0.75R 0.50TAP 02.63
3	FSLD	9021855	PLATE	EA	1	PLTE-CRS -HP-N	HT 1.00X01.25X002.25 S B 02H 00S NE
3	FSLD	9022451	GROB ARM	EA	1	GRAM-ASSY-HP-Y	1187 WJ 0.50TAP 02.81



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9013923	NO DESCRIPTION AVAILABLE	EA	1	-CRSN	
5	26	N1326	HUBS	EA	1	HUBS 1-1/4 SQUARE 03- 32-00364	
4	FSLD	9022452	ARM	EA	1	ARM -CRS -NF-N	2.69 ARM WITH 1/2 TAP FOR GROB
3	FSLD	9022466	MOUNT	EA	1	MNT -ASSY-PC-Y	LT TUCKER MOUNT
4	FSLD	9027452	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X03.00X006.13 S C 02H 00S NE
4	FSLD	9032350	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X03.00X010.56 S B 05H 00S NE
3	FSLD	9023748	TUCKER NOSE	EA	1	TKNS-PVC -NF-N	1.00 3.26
3	FSLD	9023749	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	CONNECTING ROD FOR FIXED SIDE TUCKER
4	35	71235	ROD END	EA	1	RDE MM 8ZK 1/2RHM AURORA +	
4	35	71435	ROD END	EA	1	RDE MB 8ZK 1/2LHM AURORA +	
4	91	78491	NO DESCRIPTION AVAILABLE	EA	1	"D-799A MALE ROD END CNTR 1/2"""	
3	FSLD	9023769	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.00X06.00X003.84 S B 04H 00S NE
3	FSLD	9024982	TUCKER ARM	EA	1	TKAM-SS -NF-N	10.26X0.25X1.50
3	FSLD	9052488	BLOCK	EA	1	BLCK-CRS -PC-N	1.00X02.00X003.00 SPACER BLOCK W/ (2) 13
3	FSLD	9053000	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X012.69 02RR NT
2	FSLD	9052460	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	"TUCKER RAIL ASSEMBLY WITH DECK 18""""""""""""""""""""""""""""""""""""
3	27	N96627	HARDWARE	EA	1	HWR 2-1/2ADJ HDL 5/ 16-18X0.63*	GN300.1 5T16A07K S.S. STUD
3	FSLD	9052499	DECK	EA	1	DECK-SS -NF-N	0.13X07.75X058.48
3	FSLD	9053005	PLATE	EA	1	PLTE-SS -NF-N	LT 1.00X00.00X07.13 N B 04H 1SS NE
3	FSLD	9053006	RAIL	EA	1	RAIL-SS -NF-N	NF 0.38X01.50X010.85 01
3	FSLD	9053007		EA	1	RAIL-SS -NF-N	NF 0.38X01.50X004.25 02
3	FSLD	9053008	L BRACKET	EA	1	LBRK-ASSY-PC-Y	LT A 0.50X02.00X07.50 0.50X02.00X10.81
4	FSLD	9053009	PLATE	EA	1	PLTE-CRS -NF-N	SL 0.50X02.00X007.00 N N H S NE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9053010	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X03.00X009.00 N N H S NE
3	FSLD	9053012	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X03.00X006.00 S T 07H 00S NE
3	FSLD	9053013	L BRACKET	EA	1	LBRK-ASSY-PC-Y	LT A 0.50X02.00X07.50 0.50X02.00X03.50
4	FSLD	9053010	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X03.00X009.00 N N H S NE
4	FSLD	9053014	PLATE	EA	1	PLTE-CRS -NF-N	SL 0.50X02.00X003.50 N N H S NE
3	FSLD	9053635	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.50X02.00X007.13 S T 04H 00S BE
2	FSLD	9052461	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	ADJ FLIGHT DRIVE SPROCKET ASSY
3	15	N42615	BEARINGS	EA	1	"BRG 2-3/16"" TB"	
3	91	41591	NO DESCRIPTION AVAILABLE	EA	1	PLTE-CRSN	SL 0.75X01.25X001.50 S T 02H 00S 1E
3	36	84436	SPROCKET	EA	1	SPKTST613HIDLER *	ALREADY ZINC PLATED
3	FSLD	9008414	ASSEMBLY	EA	1	ASSYHP-Y	HEX HUB ASSY FOR HD SHAFT
4	FSLD	9008412	HUB	EA	1	HUB -CRS -NF-N	1.50 HEX HUB 2.50X3.50
5	91	2226	NO DESCRIPTION AVAILABLE	EA	1	"HUBS 1-1/2 HEX 2.5 DIAX6""LONG*"	SEE DRAWING 2226
4	FSLD	9008413	HUB	EA	1	HUB -CRS -NF-N	SPROCKET HUB 5.00 O.D. 2.44 BORE
3	FSLD	9008416	SPROCKET	EA	1	SPKTHP-N	60A32 2.75 W/SPUD
4	15	111015	BEARINGS	EA	1	BRG 2-7/16X2-3/ 4X.445+005	
4	FSLD	9008415	SPROCKET	EA	1	SPKT-CRS -NF-N	60A25 2.75
5	36	5036	SPROCKET	EA	1	SPKT ST 60A25H	
3	FSLD	9024200	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	HEAD SHAFT SPROCKET ASSY ADJ SIDE
4	15	N42615	BEARINGS	EA	1	"BRG 2-3/16"" TB"	
4	27	36027	HARDWARE	EA	1	HWR 5100-215 SNAP RING TRUARC	
4	91	89791	NO DESCRIPTION AVAILABLE	EA	1	RDTB-RDTBNA	3.00X000.13 89791
4	FSLD	9008427	ASSEMBLY	EA	1	ASSYHP-Y	60B32 W/ 60B25 AND BRONZE BUSHING



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
5	15	N89515	BEARINGS	EA	1	BRG 2-3/16X2-3/8X1-1/2 OLT *	AA2303-1
5	FSLD	9008426	ASSEMBLY	EA	1	ASSYHP-N	60B32 W/ 60B25
6	36	N105836	SPROCKET	EA	1	SPKT ST 60B25H NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
6	36	82236	SPROCKET	EA	1	SPKT ST 60B32H NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9008429	ASSEMBLY	EA	1	ASSYNF-N	60A32 W/ BUSHING
5	15	N89515	BEARINGS	EA	1	BRG 2-3/16X2-3/8X1-1/2 OLT *	AA2303-1
5	FSLD	9008428	SPROCKET	EA	1	SPKT-SPKT-HP-N	60A32NB 1.38
6	36	82136	SPROCKET	EA	1	SPKT ST 60A32H	
4	FSLD	9025231	ASSEMBLY	EA	1	ASSY-ASSY-HP-Y	1.50 HEX HUB WELD ASSY
5	FSLD	9008430	HUB	EA	1	HUB -CRS -NF-N	SPROCKET HUB 5.00 O.D. 2.44 BORE
5	FSLD	9025232	HUB	EA	1	HUB -CRS -NF-N	1.50 HEX HUB 5.59 LONG 2.44 O.D.
6	91	2226	NO DESCRIPTION AVAILABLE	EA	1	"HUBS 1-1/2 HEX 2.5 DIAX6""LONG*"	SEE DRAWING 2226
3	FSLD	9025236	CHAIN	EA	1	CHN -CHN -NF-N	"4 STATION 18""" INDEX PROFILE"
4	20	91620	CHAIN	IN	54	CHN 60HSC	
3	FSLD	9025238	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X04.00X012.98 S B 09H 00S NE
3	FSLD	9025239	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X06.00X005.50 S B 06H 00S 1E
3	FSLD	9025240	PLATE	EA	1	PLTE-CRS -HP-N	HT 0.75X04.00X003.88 S C 02H 01S NE
3	FSLD	9025241	ROUND SPACER	EA	1	RSPC-CRS -PC-N	0.66X1.00X1.92
3	FSLD	9025242	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X04.00X003.00 S T 04H 00S BE
3	FSLD	9027456	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.25X01.50X002.50 S C 03H 00S NE
3	FSLD	9054284	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X04.00X013.73 S B 09H 00S 1E
3	FSLD	9057887	MOUNT	EA	1	MNT -ASSY-PC-Y	LT BEARING MOUNTING MOUNT
4	FSLD	9024204	NO DESCRIPTION AVAILABLE	EA	1	RWMT-CRS -NF-N	LT 2.00X03.00X003.88 S N 00H 00S NE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
				<i>-</i>			LT 0.50X01.50X002.50 S N
4	FSLD	9048405	PLATE	EA	1	PLTE-CRS -NF-N	01H 00S NE
4	FSLD	9057888	PLATE	EA	1	PLTE-CRS -NF-N	LT 1.00X02.00X005.50 S B 05H 00S NE
2	FSLD	9052463	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	ADJ FLIGHT DRIVE ASSY FIXED SIDE
3	51	N191251	ALLEN BRADLEY	EA	1	AB MPL-B430P-MK22AA SRV MTR *	460V MULTI-TURN ENCODER
3	53	11053	ADAPTORS	EA	1	ADP 2012 1-1/2 NF*	PURCHASE W/NO FINISH- LPNI @ DOUGLAS
3	36	11736	SPROCKET	EA	1	SPKT ST 60B25TLH NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
3	10	164610	GEAR BOXES	EA	1	GBX CONE DRIVE B06 15:1 LDW*	MODEL B06-57754 400164 MOUNTS
3	91	49891	NO DESCRIPTION AVAILABLE	EA	1	MNT -CRSN	SL CHAIN TIGHTENER SPROCKET MOUNT
3	36	84436	SPROCKET	EA	1	SPKTST613HIDLER *	ALREADY ZINC PLATED
3	FSLD	9024200	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	HEAD SHAFT SPROCKET ASSY ADJ SIDE
4	15	N42615	BEARINGS	EA	1	"BRG 2-3/16"" TB"	
4	27	36027	HARDWARE	EA	1	HWR 5100-215 SNAP RING TRUARC	
4	91	89791	NO DESCRIPTION AVAILABLE	EA	1	RDTB-RDTBNA	3.00X000.13 89791
4	FSLD	9008427	ASSEMBLY	EA	1	ASSYHP-Y	60B32 W/ 60B25 AND BRONZE BUSHING
5	15	N89515	BEARINGS	EA	1	BRG 2-3/16X2-3/8X1-1/2 OLT *	AA2303-1
5	FSLD	9008426	ASSEMBLY	EA	1	ASSYHP-N	60B32 W/ 60B25
6	36	N105836	SPROCKET	EA	1	SPKT ST 60B25H NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
6	36	82236	SPROCKET	EA	1	SPKT ST 60B32H NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9008429	ASSEMBLY	EA	1	ASSYNF-N	60A32 W/ BUSHING
5	15	N89515	BEARINGS	EA	1	BRG 2-3/16X2-3/8X1-1/2 OLT *	AA2303-1
5	FSLD	9008428	SPROCKET	EA	1	SPKT-SPKT-HP-N	60A32NB 1.38
6	36	82136	SPROCKET	EA	1	SPKT ST 60A32H	
4	FSLD	9025231	ASSEMBLY	EA	1	ASSY-ASSY-HP-Y	1.50 HEX HUB WELD ASSY



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
5	FSLD	9008430	HUB	EA	1	HUB -CRS -NF-N	SPROCKET HUB 5.00 O.D. 2.44 BORE
5	FSLD	9025232	HUB	EA	1	HUB -CRS -NF-N	1.50 HEX HUB 5.59 LONG 2.44 O.D.
6	91	2226	NO DESCRIPTION AVAILABLE	EA	1	"HUBS 1-1/2 HEX 2.5 DIAX6""LONG*"	SEE DRAWING 2226
3	FSLD	9024260	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X1.75X0.18
3	FSLD	9024984	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.37X00.38X004.00 S T 02H 00S NE
3	FSLD	9025236	CHAIN	EA	1	CHN -CHN -NF-N	"4 STATION 18""" INDEX PROFILE"
4	20	91620	CHAIN	IN	54	CHN 60HSC	
3	FSLD	9025248	PLATE	EA	1	PLTE-CRS -HP-N	HT 0.75X02.00X004.00 S T 02H 01S 1E
3	FSLD	9052464	BRACKET	EA	1	BRKTPC-Y	LT BEARING MOUNTING BRACKET
4	FSLD	9020321	PLATE	EA	1	PLTE-CRS -NF-N	LT 1.00X02.00X032.00 S C 04H 00S NE
4	FSLD	9024204	NO DESCRIPTION AVAILABLE	EA	1	RWMT-CRS -NF-N	LT 2.00X03.00X003.88 S N 00H 00S NE
4	FSLD	9048408	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X01.50X002.50 S N 01H 00S NE
3	FSLD	9052484	HEX SHAFT	EA	1	HXSH-CRS -LP-N	1.50X35.81 NE CLR 0.00
3	FSLD	9052486	BRACKET	EA	1	BRKT-ASSY-PC-Y	LT BO6 GEARBOX MOUNT
4	FSLD	9052483	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.50X09.00X006.86 S C 02H 00S NE
4	FSLD	9052485	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X05.50X009.00 S C 04H 00S NE
2	FSLD	9052465	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	FLIGHT DRIVE SHAFT ASSY
3	51	N191251	ALLEN BRADLEY	EA	1	AB MPL-B430P-MK22AA SRV MTR *	460V MULTI-TURN ENCODER
3	27	N84227	HARDWARE	EA	1	HWR 5100-162 SNAP RING TRUARC	
3	10	164610	GEAR BOXES	EA	1	GBX CONE DRIVE B06 15:1 LDW*	MODEL B06-57754 400164 MOUNTS
3	FSLD	9024260	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X1.75X0.18
3	FSLD	9024297	HEX SHAFT	EA	1	HXSH-CRS -LP-N	1.50X32.88 NE CLR 0.00
3	FSLD	9024984	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.37X00.38X004.00 S T 02H 00S NE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
3	FSLD	9052466	MOUNT	EA	1	MNT -CRS -PC-N	LT 2X2X5.81 ANGLE GEARBOX MOUNT
3	27	9427	HARDWARE	EA	1	HWR 5100-150 SNAP RING TRUARC	
2	FSLD	9052468	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	COMPRESSION BACK-UP MANDREL ASSY
3	10	N151010	GEAR BOXES	EA	1	GBX CONE DRIVE B03 5:1 LDW*	MODEL B03-57522 400104 MOUNTS
3	51	N191251	ALLEN BRADLEY	EA	1	AB MPL-B430P-MK22AA SRV MTR *	460V MULTI-TURN ENCODER
3	53	N19553	ADAPTORS	EA	1	ADP 1 RFN 7012-IN	NICKEL PLATED
3	15	N98815	BEARINGS	EA	2	BRG ER-12T LOCK 3/4 SKWEZLOC *	SEALMASTER
3	99	148999	MISCELLANEOUS	EA	2	MSC BRH25AL ARMALOY ABBA LM *	GUIDE ARMALOY PLATED
3	99	149999	MISCELLANEOUS	EA	2	MSC BR-25 580MM ARMALOY ABBA *	RAIL ARMALOY PLATED
3	FSLD	9008141	SHAFT	EA	1	SHFT-SS -NF-N	0.75X004.50 0000 NT
3	FSLD	9008409	PLATE	EA	1	PLTE-ALUM-AN-N	HT 0.50X03.00X002.50 S C 04H 00S NE
3	FSLD	9017725	PULLEY	EA	1	PLLY-ALUM-NF-N	32AT10 24 1.85
4	33	N101233	PULLEY	EA	1	PLL AL LS50AT10/24-2 NF*	PURCHASE W/ZN PLATED RINGS-NF @ DOUGLAS
3	FSLD	9024283	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.22X00.25X004.00 S T 02H 00S NE B03
3	FSLD	9025222	PLATE	EA	2	PLTE-CRS -HP-N	SL 0.75X00.75X001.75 S C 02H 00S NE
3	FSLD	9025228	PULLEY	EA	1	PLLY-ALUM-NF-N	32AT10 32 0.75
4	33	N97733	PULLEY	EA	1	PLL AL LS50AT10/32-2 HUB NF*	PURCHASE W/ZN PLATED RINGS-NF @ DOUGLAS
3	FSLD	9052469	NO DESCRIPTION AVAILABLE	EA	1	BELT-BELT-NF-N	BRECO BELT PROFILE 70.53 29.75 C TO C
4	16	N185016	BELTS	IN	70.53	BLTBRECO32AT10	STEEL TENSION MEMBERS
3	FSLD	9052470	BRACKET	EA	1	BRKT-SS -HP-Y	SL IDLER PULLEY MOUNTING BRACKET
4	FSLD	9052471	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.75X03.00X003.78 S B 03H 00S 1E
4	FSLD	9052474	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X03.00X003.00 S T 01H 00S 1E



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
3	FSLD	9052472	MOUNT	EA	1	MNT -ASSY-HP-Y	SL COMPRESSION BACK- UP MOUNT
4	FSLD	9052467	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X06.00X029.16 S T 24H 00S BE
4	FSLD	9052473	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X03.50X002.44 S N 00H 00S NE
3	FSLD	9052482	ASSEMBLY	EA	2	ASSY-ASSY-NF-N	MANDREL HEAD ASSY FOR COMP BACK-UP
4	FSLD	9052478	PLATE	EA	2	PLTE-ALUM-AN-N	HT 0.50X03.00X006.50 S C 02H 00S NE
4	FSLD	9052481	MOUNT	EA	2	MNT -ASSY-AN-N	HT MANDREL HEAD MOUNT
5	17	4317	TOOLING	EA	2	DP 5/16-18 R1185-5 HELI COIL	
5	FSLD	9052480	PLATE	EA	2	PLTE-ALUM-AN-N	HT 0.75X02.50X003.13 S T 01H 00S NE
3	FSLD	9052487	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.00X06.00X005.50 S C 06H 00S NE
3	FSLD	9053041	PLATE	EA	1	PLTE-ALUM-PC-N	LT 2.00X03.00X003.25 S T 08H 00S NE
3	FSLD	9053042	PLATE	EA	1	PLTE-ALUM-AN-N	HT 0.50X03.00X004.56 S B 08H 00S NE
3	FSLD	9053608	BRACKET	EA	1	BRKT-ASSY-AN-Y	HT COMPRESSION BACK- UP BRACKET
4	FSLD	9052475	PLATE	EA	1	PLTE-ALUM-NF-N	LT 0.75X05.00X016.00 S C 12H 00S NE
4	FSLD	9052476	PLATE	EA	1	PLTE-ALUM-NF-N	LT 0.75X05.94X007.00 S N 00H 00S NE
4	FSLD	9052477	PLATE	EA	2	PLTE-ALUM-NF-N	LT 1.00X03.00X022.13 S N 01H 00S NE
4	FSLD	9053018	PLATE	EA	1	PLTE-ALUM-NF-N	LT 0.75X05.94X007.00 S N 00H 00S NE
3	FSLD	9060016	SHAFT	EA	1	SHFT-CRS -HP-N	1.00X006.75 010E 1E
3	27	9227	HARDWARE	EA	1	HWR 5100-100 SNAP RING TRUARC	
2	FSLD	9052479	NO DESCRIPTION AVAILABLE	EA	1	MAGAZINE ASSY 005	MAGAZINE ASSY RH
3	15	109015	BEARINGS	EA	2	"BRG 1-1/4"" 3-BF"	
3	FSLD	9051543	NO DESCRIPTION AVAILABLE	EA	1	MAGAZINE BED VERT ADJ ASSEMBLY	RH S.S.
4	99	N99999	MISCELLANEOUS	EA	1	MSC DD52-AN-000.20- SAR3/4-SS *	ELSA



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	27	12227	HARDWARE	EA	1	"HWR 10""RETRACTABLE B12 B K&S*+"	"10"" SPOKED HANDWHEEL W/RETRACTABLE HAND"
4	36	18136	SPROCKET	EA	2	SPKT ST 40B18X3/4 K&S NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	27	26227	HARDWARE	EA	3	HWR 5100-75 SNAP RING	
4	15	4915	BEARINGS	EA	5	"BRG 3/4"" 2-BF"	
4	FSLD	9004295	GEAR	EA	2	GEAR-CRS -HP-N	MIT 0.75 L103Y K&S
5	97	2497	GEAR	EA	2	GEAR L103Y 12160 MITER NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9004296	SHAFT	EA	1	SHFT-CRS -HP-N 0.75X00	9.50 0000 NT
4	FSLD	9004559	PLATE	EA	1	PLTE-SS -NF-N	LT 0.75X01.50X004.75 N N 06H NES NE
4	FSLD	9005148	MOUNT	EA	1	MNT -SS -NF-N	LT MAGAZINE BRG MOUNT 7GA SS L SHAPED
4	FSLD	9025879	ADJUSTING SCREW	EA	1	ADSC-ACME-LP-N	0.00 RH 0.75X02.09X025.50
4	FSLD	9025880	ADJUSTING SCREW	EA	1	ADSC-ACME-LP-N	1.00 RH 0.75X02.09X045.94
4	FSLD	9029391	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X0.75X0.88
4	FSLD	9030246	MOUNT	EA	1	MNT -SS -NF-N	LT SET UP BRAKE RELEASE MOUNT
4	FSLD	9046906	CHAIN	EA	1	CHN -CHN -NF-N	40 CHAIN PROFILE FOR VERT MAG ADJ 34.41
5	20	90920	CHAIN	IN	83.5	CHN 40HSC	
3	FSLD	9051544	NO DESCRIPTION AVAILABLE	EA	1	MAGAZINE BED SUB- ASSY RH SS	
4	10	N154210	GEAR BOXES	EA	1	GBX SPARTAN AL505 36:1 56C	
4	27	N62927	HARDWARE	EA	1	HWR 5100-98 SNAP RING TRUARC	
4	64	N89564	MOTORS	EA	1	EM MARA 1/4HP Z602 56C *	90 VOLT DC 1750 RPM TEFC PERMANENT
4	99	N99999	MISCELLANEOUS	EA	1	MSC DD52-AN-000.20- SAR3/4-SS *	ELSA
4	27	1627	HARDWARE	EA	2	HWR 5100-200 SNAP RING TRUARC	
4	27	16327	HARDWARE	EA	1	"HWR 6"" RETRACTABLE B14 B K&S*+"	"6"" SPOKED HANDWHEEL, W/RETRACTABLE HAND"



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	36	18136	SPROCKET	EA	2	SPKT ST 40B18X3/4 K&S NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	27	23227	HARDWARE	EA	3	HWR 5100-75 SS TRUARC	
4	36	244736	SPROCKET	EA	7	"SPKT PL 3-UL-14 1-1/ 2""SQ BORE*"	"3.40"" PD"
4	27	26227	HARDWARE	EA	1	HWR 5100-75 SNAP RING	
4	15	4915	BEARINGS	EA	2	"BRG 3/4"" 2-BF"	
4	15	5115	BEARINGS	EA	2	"BRG 1"" 2-BF"	
4	FSLD	9004006	GUIDE	EA	1	GDE -SS -NF-N	NF MAGAZINE TOP SHEET
4	FSLD	9004009	ASSEMBLY	EA	3	ASSY-HYFL-NF-N	NOSE BAR ASSY
5	17	4317	TOOLING	EA	12	DP 5/16-18 R1185-5 HELI COIL	
5	FSLD	9004008	NO DESCRIPTION AVAILABLE	EA	3	CNNB-HYFL-NF-N	2.00X018.50 .31TAP 2EM .38
4	FSLD	9004210	PLATE	EA	2	PLTE-CRS -HP-N	SL 0.50X05.00X018.50 S B 11H 00S BE
4	FSLD	9004212	PLATE	EA	4	PLTE-CRS -HP-N	SL 0.50X02.00X009.00 S T 02H 00S NE
4	FSLD	9004218	PLATE	EA	2	PLTE-CRS -PC-N	LT 0.02X06.75X008.56 S B 04H 00S NE
4	FSLD	9004558	ROUND SPACER	EA	1	RSPC-CRS -PC-N	0.41X0.75X0.88
4	FSLD	9004559	PLATE	EA	1	PLTE-SS -NF-N	LT 0.75X01.50X004.75 N N 06H NES NE
4	FSLD	9007408	CHAIN	EA	1	CHN -CHN -NF-N	40 CHAIN PROFILE FOR MAG SIDE GUIDE
5	20	90920	CHAIN	IN	78.5	CHN 40HSC	
4	FSLD	9018681	BRACKET	EA	1	BRKT-ASSY-NF-Y	LT BLANK BREAK WELDMENT
5	FSLD	9018680	SHAFT	EA	1	SHFT-SS -NF-N	0.50X008.00 0000 NT
5	FSLD	9018682	PLATE	EA	1	PLTE-SS -NF-N	LT 0.53X01.00X004.00 N N 00H 02S NE
4	FSLD	9018683	BRACKET	EA	1	BRKT-ASSY-NF-Y	LT BLANK BREAK WELDMENT
5	FSLD	9018679	PLATE	EA	1	PLTE-SS -NF-N	LT 0.53X01.00X004.00 S N 00H 02S NE
5	FSLD	9018680	SHAFT	EA	1	SHFT-SS -NF-N	0.50X008.00 0000 NT
4	FSLD	9020235	ADJUSTING SCREW	EA	1	ADSC-CRS -LP-N	1.00 RH 0.75X02.03X013.13



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9020236	ADJUSTING SCREW	EA	1	ADSC-ACME-LP-N	1.00 RH 0.75X06.25X016.38
4	FSLD	9029973	NO DESCRIPTION AVAILABLE	EA	2	GDE-SS -NF-N 0.25X0	.66X56.00 CHAIN GUIDE
4	FSLD	9047099	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X01.00X019.50 S C 04H 00S NE
4	FSLD	9047301	ASSEMBLY	EA	1	ASSY-HYFL-NF-N	NOSE BAR ASSY
5	17	4317	TOOLING	EA	4	DP 5/16-18 R1185-5 HELI COIL	
5	FSLD	9047302	NO DESCRIPTION AVAILABLE	EA	1	CNNB-HYFL-NF-N	2.00X018.50 .31TAP 2EM .38
4	FSLD	9047303	CHAIN	EA	1	CHN -CHN -NF-N	166.00 CHN UL-PP-PA66- ROUGH-018GREY
5	20	141820	CHAIN	IN	166	CHN UL-PP-PA66- ROUGH-018GREY	
4	FSLD	9047304	SQUARE SHAFT	EA	1	SQSH-CRS -HP-N	0.50 026.49 SJ
4	FSLD	9047305	ASSEMBLY	EA	2	ASSY-ALUM-PC-Y	BED PLATE WELDMENT
5	FSLD	9047306	PLATE	EA	2	PLTE-ALUM-PC-N	LT 0.10X01.34X070.00 N B 15H 00S NE
5	FSLD	9047307	PLATE	EA	2	PLTE-ALUM-NF-N	LT 0.50X03.00X008.00 S B 03H 00S NE
4	FSLD	9047308	PLATE	EA	2	PLTE-CRS -PC-N	LT 0.00X00.00X000.00 S B 05H 00S NE
4	FSLD	9051321	ROUND SPACER	EA	1	RSPC-SS -NF-N	.53X1.00X1.25 SS
4	FSLD	9051545	PLATE	EA	1	PLTE-CRS -HP-N	SL 0.50X04.50X006.25 S C 03H 01S NESPART
4	91	95191	NO DESCRIPTION AVAILABLE	EA	1	CHAIN TIGHTENER DISC	
3	FSLD	9051546	NO DESCRIPTION AVAILABLE	EA	1	MAGAZINE BED BLANK BACK STOP S	UB-ASSY RH
4	FSLD	9004204	RAIL	EA	1	RAIL-SS -CE-NNF 0.3	8X02.00X068.00 02SIDE GUIDE
4	FSLD	9004209	ASSEMBLY	EA	2	ASSYNF-N	DELRIN SCREW BLOCK ASSY
5	FSLD	9004206	SCREW BLOCK	EA	2	SCBK-DLRN-NF-N	1.00 P 1.00X1.75X01.75
5	FSLD	9004208	ROUND SPACER	EA	4	RSPC-SS -NF-N	0.28X0.38X1.00
4	FSLD	9049451	BRACKET	EA	2	BRKT-CRS -HP-Y	SL MAG RAIL BRACKET
5	FSLD	9004200	SQUARE TUBE	EA	2	SQTB-CRS -NF-N 2.00X1	.00X14.00



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
5	FSLD	9004207	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.50X01.75X001.75 S B 03H 00S NE
5	FSLD	9049452	PLATE	EA	2	PLTE-CRS -NF-N LT 0.7	5X02.00X028.00 N T 03H S S NE
4	FSLD	9049453	RAIL	EA	1	RAIL-SS -CE-NNF 0.5	0X02.00X065.00
4	FSLD	9050879	ASSEMBLY	EA	1	ASSYNF-N	MICRO SWITCH ASSY
5	91	58791	NO DESCRIPTION AVAILABLE	EA	1	BLCK-CRSNA	0.38X01.00X01.00 MICRO SWITCH WAND MTG B
5	91	75491	NO DESCRIPTION AVAILABLE	EA	1	PLTE-CRSNA	AJ 0.25X02.50X004.00 S B 04H 01S NE
5	FSLD	9049425	PLATE	EA	1	PLTE-SS -NF-N	SL 0.10X01.00X008.00 N N 02H S NE
3	FSLD	9051547	NO DESCRIPTION AVAILABLE	EA	1	OVERHEAD BLANK GUIDE ADJ ASSY	
4	15	N61615	BEARINGS	EA	1	"BRG 3/4"" 3-BF"	
4	99	N99999	MISCELLANEOUS	EA	1	MSC DD52-AN-000.20- SAR3/4-SS *	ELSA
4	27	16327	HARDWARE	EA	1	"HWR 6"" RETRACTABLE B14 B K&S*+"	"6"" SPOKED HANDWHEEL, W/RETRACTABLE HAND"
4	36	18136	SPROCKET	EA	3	SPKT ST 40B18X3/4 K&S NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	27	26227	HARDWARE	EA	3	HWR 5100-75 SNAP RING	
4	15	4915	BEARINGS	EA	3	"BRG 3/4"" 2-BF"	
4	FSLD	9005110	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X06.00X007.00 S B 05H 00S NE
4	FSLD	9017774	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X03.00X010.25 S C 04H 00S NE
4	FSLD	9025890	ADJUSTING SCREW	EA	2	ADSC-ACME-LP-N	1.00 RH 0.75X02.03X035.50
4	FSLD	9029945	ROUND SPACER	EA	1	RSPC-CRS -PC-N	.41X0.75X01.34 3/8 TAP THRU
4	FSLD	9046923	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X036.50 02RE 2E
4	FSLD	9049455	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X10.00X006.75 S B 09H 00S NE
4	FSLD	9049456	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X04.00X005.50 S B 06H 00S 1E
4	FSLD	9051318	CHAIN	EA	1	CHN -CHN -NF-N	40 CHAIN PROFILE MAG OVERHEAD 108.50



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
5	20	90920	CHAIN	IN	108.5	CHN 40HSC	
4	91	95191	NO DESCRIPTION AVAILABLE	EA	1	CHAIN TIGHTENER DISC	
3	FSLD	9051548	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	MAGAZINE FAN ASSEMBLY RH
4	91	39691	NO DESCRIPTION AVAILABLE	EA	3	CLIP-SSN	12GAX02.00X02.50 MAG CLIP
4	99	85399	MISCELLANEOUS	EA	3	MSC EF-1A 1/4-20 NC *	FRAME WORLD
4	FSLD	9004580	PLATE	EA	2	PLTE-CRS -HP-N	SL 0.50X05.00X006.00 S B 06H 00S NE
4	FSLD	9004581	PLATE	EA	4	PLTE-CRS -HP-N	SL 0.50X00.75X006.00 S T 02H 00S NE
4	FSLD	9006917	GUIDE	EA	1	GDE -SS -NF-NNF 12G	A MAG SIDE GUIDE 27.91 LONG
4	FSLD	9025888	MAGAZINET-SLOT MOUNT	EA	1	MAGT-ALUM-AN-N -	1.00X01.50X035.62 044.50
4	FSLD	9048420	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.00X02.00X073.74 S T 04H 00S NE
4	FSLD	9048423	SCREW BLOCK	EA	1	SCBK-CRS -HP-N	1.00 P 1.00X2.00X009.00 ACME
4	FSLD	9048424	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X02.00X002.50 S C 04H 00S NE
4	FSLD	9048425	SCREW BLOCK	EA	1	SCBK-CRS -HP-N	1.00 P 1.00X3.00X016.13
4	FSLD	9048426	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X03.00X003.50 S C 04H 00S NE
4	FSLD	9048428	PLATE	EA	2	PLTE-CRS -PC-N	LT 0.50X03.00X005.75 S N 02H 01S NE
3	FSLD	9051549	NO DESCRIPTION AVAILABLE	EA	1	OVERHEAD BLANK GUIDE W/ BREAKE	R BAR
4	27	N87927	HARDWARE	EA	1	HWR 2-1/2ADJ HDL 5/ 16-18X0.98*	GN300.1 5T25A07K S.S. STUD
4	27	N96827	HARDWARE	EA	1	HWR 1-1/2 ADJ HDL 3/8- 16X1.97*	GN300.1 6T50A08K S.S. STUD
4	FSLD	9004273	SCREW BLOCK	EA	2	SCBK-CRS -HP-N	1.00 P 0.75X3.00X06.13 ACME
4	FSLD	9004274	PLATE	EA	2	PLTE-CRS -HP-N	SL 2.00X02.00X005.00 S C 06H 00S NE
4	FSLD	9004275	PLATE	EA	4	PLTE-CRS -HP-N	LT 0.50X01.00X004.00 S T 04H 00S NE
4	FSLD	9004285	CLIP	EA	1	CLIP-SS -NF-N	BLANK RETAINER 0.31X0.48X3.00



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9019109	MOUNT	EA	3	MNT -CRS -HP-N	HT 1X1X2 WRAP AROUND
4	FSLD	9020215	PLATE	EA	1	PLTE-CRS -HP-N	HT 1.00X01.00X042.75 N T 02H ENS NE
4	FSLD	9035119	PLATE	EA	1	PLTE-SS -NF-N	LT 0.10X06.00X009.75 S C 04H 00S NE
4	FSLD	9035120	MOUNT	EA	2	MNT -CRS -HP-N	NF WRAP AROUND MOUNT
4	FSLD	9046592	PLATE	EA	1	PLTE-CRS -HP-N	LT 0.25X02.00X024.50 S B 05H 00S 1E
4	FSLD	9049401	PLATE	EA	1	PLTE-CRS -HP-N	AJ 0.50X03.50X003.00 S B 05H 01S 1E
4	FSLD	9049402	PLATE	EA	1	PLTE-CRS -HP-N	AJ 0.75X01.00X009.00 S T 05H 00S NE
4	FSLD	9049405	PLATE	EA	1	PLTE-CRS -HP-N	AJ 0.38X03.00X007.50 S N 00H 02S NE
4	FSLD	9049406	PLATE	EA	1	PLTE-CRS -HP-N	AJ 0.50X03.00X003.00 S T 03H 00S 1E
4	FSLD	9049407	NO DESCRIPTION AVAILABLE	EA	1	GDE-SS -NF-NNF 7GA	X3.00X4.52
4	FSLD	9049408	PLATE	EA	1	PLTE-SS -NF-N	LT 0.25X02.00X024.50 S C 00H 01S NE
3	FSLD	9051550	NO DESCRIPTION AVAILABLE	EA	1	MAGAZINE FAN ASSEMBLY LH	
4	91	39691	NO DESCRIPTION AVAILABLE	EA	3	CLIP-SSN	12GAX02.00X02.50 MAG CLIP
4	99	85399	MISCELLANEOUS	EA	3	MSC EF-1A 1/4-20 NC *	FRAME WORLD
4	FSLD	9004580	PLATE	EA	2	PLTE-CRS -HP-N	SL 0.50X05.00X006.00 S B 06H 00S NE
4	FSLD	9004581	PLATE	EA	4	PLTE-CRS -HP-N	SL 0.50X00.75X006.00 S T 02H 00S NE
4	FSLD	9006917	GUIDE	EA	1	GDE -SS -NF-NNF 12G	A MAG SIDE GUIDE 27.91 LONG
4	FSLD	9025888	MAGAZINET-SLOT MOUNT	EA	1	MAGT-ALUM-AN-N -	1.00X01.50X035.62 044.50
4	FSLD	9048420	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.00X02.00X073.74 S T 04H 00S NE
4	FSLD	9048424	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X02.00X002.50 S C 04H 00S NE
4	FSLD	9048425	SCREW BLOCK	EA	1	SCBK-CRS -HP-N	1.00 P 1.00X3.00X016.13
4	FSLD	9048426	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X03.00X003.50 S C 04H 00S NE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9048428	PLATE	EA	2	PLTE-CRS -PC-N	LT 0.50X03.00X005.75 S N 02H 01S NE
4	FSLD	9048430	SCREW BLOCK	EA	1	SCBK-CRS -HP-N	1.00 P 1.00X2.00X011.00
4	FSLD	9056500	PLATE	EA	1	PLTE-SS -NF-N	LT 0.10X01.63X002.25 S C 01H 00S NE MAG
3	FSLD	9051551	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	MAGAZINE ADJ SHAFT ASSY ADJ SIDE SS
4	27	26227	HARDWARE	EA	2	HWR 5100-75 SNAP RING	
4	35	72235	ROD END	EA	1	RDE MM 12ZK 3/4RHM AURORA +	
4	FSLD	9004290	GEAR	EA	2	GEAR-CRS -HP-N	MIT 0.75 L127Y K&S
5	97	N11497	GEAR	EA	2	GEAR L127Y 12208 MITER NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9023710	MODIFIED PURCHASE	EA	1	MPUR-CRS -NF-N	3/4 MALE ROD END 2.50
5	35	72035	ROD END	EA	1	RDE MW 12ZK 3/4RHF AURORA	
4	FSLD	9054122	COUPLING	EA	1	CPLG-CRS -HP-N	.375 ID X 3.00 KEYED
4	FSLD	9054706	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X029.77 02IE NT
4	FSLD	9054708	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X042.94 02IE NT
3	FSLD	9051552	NO DESCRIPTION AVAILABLE	EA	1	MAGAZINE ADJ SHAFT ASSY (FIXED)
4	27	26227	HARDWARE	EA	2	HWR 5100-75 SNAP RING	
4	35	72235	ROD END	EA	1	RDE MM 12ZK 3/4RHM AURORA +	
4	FSLD	9004290	GEAR	EA	2	GEAR-CRS -HP-N	MIT 0.75 L127Y K&S
5	97	N11497	GEAR	EA	2	GEAR L127Y 12208 MITER NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9023710	MODIFIED PURCHASE	EA	1	MPUR-CRS -NF-N	3/4 MALE ROD END 2.50
5	35	72035	ROD END	EA	1	RDE MW 12ZK 3/4RHF AURORA	
4	FSLD	9054122	COUPLING	EA	1	CPLG-CRS -HP-N	.375 ID X 3.00 KEYED
4	FSLD	9054706	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X029.77 02IE NT
4	FSLD	9054709	SHAFT	EA	1	SHFT-CRS -HP-N	0.75X040.81 02IE NT
3	FSLD	9051554	NO DESCRIPTION AVAILABLE	EA	1	MAGAZINE SCREW ASSY FIXED SIDE	ТОР



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	27	26227	HARDWARE	EA	1	HWR 5100-75 SNAP RING	
4	15	4915	BEARINGS	EA	1	"BRG 3/4"" 2-BF"	
4	FSLD	9004290	GEAR	EA	1	GEAR-CRS -HP-N	MIT 0.75 L127Y K&S
5	97	N11497	GEAR	EA	1	GEAR L127Y 12208 MITER NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9005117	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X04.00X008.50 S B 05H 01S NE
4	FSLD	9048469	ADJUSTING SCREW	EA	1	ADSC-ACME-LP-N	1.00 RH 0.75X04.20X033.13
3	FSLD	9051557	NO DESCRIPTION AVAILABLE	EA	1	ADJ SCREW ASSY	
4	99	N99899	MISCELLANEOUS	EA	1	MSC DD52-AN-000.20- DAR3/4-SS *	ELSA
4	27	16327	HARDWARE	EA	1	"HWR 6"" RETRACTABLE B14 B K&S*+"	"6"" SPOKED HANDWHEEL, W/RETRACTABLE HAND"
4	27	26227	HARDWARE	EA	2	HWR 5100-75 SNAP RING	
4	15	4915	BEARINGS	EA	1	"BRG 3/4"" 2-BF"	
4	FSLD	9004290	GEAR	EA	1	GEAR-CRS -HP-N	MIT 0.75 L127Y K&S
5	97	N11497	GEAR	EA	1	GEAR L127Y 12208 MITER NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9004559	PLATE	EA	1	PLTE-SS -NF-N	LT 0.75X01.50X004.75 N N 06H NES NE
4	FSLD	9029391	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.41X0.75X0.88
4	FSLD	9048478	ROUND SPACER	EA	1	RSPC-CRS -PC-N	0.78X1.00X0.42
4	FSLD	9048479	ADJUSTING SCREW	EA	1	ADSC-ACME-LP-N	1.00 RH 0.75X06.38X036.50
3	FSLD	9051558	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	ADJ SCREW ASSY
4	99	N99999	MISCELLANEOUS	EA	1	MSC DD52-AN-000.20- SAR3/4-SS *	ELSA
4	27	16327	HARDWARE	EA	1	"HWR 6"" RETRACTABLE B14 B K&S*+"	"6"" SPOKED HANDWHEEL, W/RETRACTABLE HAND"
4	27	26227	HARDWARE	EA	3	HWR 5100-75 SNAP RING	
4	15	4915	BEARINGS	EA	1	"BRG 3/4"" 2-BF"	
4	FSLD	9004290	GEAR	EA	1	GEAR-CRS -HP-N	MIT 0.75 L127Y K&S



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
5	97	N11497	GEAR	EA	1	GEAR L127Y 12208 MITER NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9004558	ROUND SPACER	EA	1	RSPC-CRS -PC-N	0.41X0.75X0.88
4	FSLD	9004559	PLATE	EA	1	PLTE-SS -NF-N	LT 0.75X01.50X004.75 N N 06H NES NE
4	FSLD	9048471	ADJUSTING SCREW	EA	1	ADSC-ACME-LP-N	1.00 RH 0.75X04.19X053.15 0.75 03.06 W/S
4	FSLD	9048474	ASSEMBLY	EA	1	ASSY-ASSY-PC-N	PLATE WITH 3/4 ID BUSHING
5	15	106015	BEARINGS	EA	1	BRG 3/4X1X1/2 B- 1216-04	
5	FSLD	9048475	PLATE	EA	1	PLTE-SS -NF-N	LT 0.50X02.00X004.50 S B 03H 00S NE
3	FSLD	9051559	NO DESCRIPTION AVAILABLE	EA	1	"SET-UP SHAFT ASSY 18"""""	
4	10	N143510	GEAR BOXES	EA	1	GBX ALPHA LP090-M02- 025-1 *	A-B MPL-X3XX
4	51	N191451	ALLEN BRADLEY	EA	1	AB MPL-B330P-MK24AA SRV MTR *	460V MULTI-TURN ENCODER WITH BRAKE
4	53	N47053	ADAPTORS	EA	1	ADP22X47RFN7013.0 *	NICKEL PLATED
4	FSLD	9035139	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	CONNECTING ROD ASSY 13.38 S.S.
5	35	71835	ROD END	EA	2	RDE MW 10ZK 5/8RHF AURORA	
5	FSLD	9035138	CONNECTING ROD	EA	1	CNRD-SS -NF-N	0.63X007.75 ROD 2E
4	FSLD	9035142	ARM	EA	1	ARM -SS -NF-N	2.00 .63TAP BORE FOR 22MM 7013 RFD
4	FSLD	9035146	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.00X04.00X013.25 S C 06H 00S NE
4	FSLD	9035158	ROUND SPACER	EA	1	RSPC-CRS -PC-N	0.66X1.00X0.38
4	FSLD	9036870	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X01.50X002.50 S C 02H 00S NE
4	FSLD	9037078	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.00X04.00X005.46 S T 04H 00S BE
4	FSLD	9049417	ASSEMBLY	EA	2	ASSY-ASSY-NF-N	"SETUP ARM ASSY, 2"""" CUP"
5	27	N96827	HARDWARE	EA	2	HWR 1-1/2 ADJ HDL 3/8- 16X1.97*	GN300.1 6T50A08K S.S. STUD
5	27	N98927	HARDWARE	EA	2	HWR 8500A22 SPRING PLUNGER *	SS PULL-RING/LOCKING NOSE W/OUT NYLON



PS Level	Class	ltem	General Description	U/M	QTY	Detailed Description	Extended Description
5	27	114927	HARDWARE	EA	2	HWR 1/4-20X1/2 THUMB SCREW SS	
5	FSLD	9004224	BRACKET	EA	2	BRKT-ALUM-AN-N -	HT CLAMP FOR SQUARE SHAFT ON SET UP
5	FSLD	9004298	ASSEMBLY	EA	2	ASSYAN-N	SET-UP BLOCK ASSY W/ HELI-COILS
6	17	21717	TOOLING	EA	4	DP 3/8-16 R1185-6 HELI COIL	
6	FSLD	9004223	BLOCK	EA	2	BLCK-ALUM-AN-N -	LOWER SET UP ARM CLAMP
5	FSLD	9007829	ASSEMBLY	EA	2	ASSY-ASSY-NF-N	VACUUM CUP ASSEMBLY
6	84	182084	NO DESCRIPTION AVAILABLE	EA	2	1/8 X 1-1/2 LONG NIPPLE BRASS	
6	42	24742	VACUUM CUPS	EA	2	VAC CUPS VC 322A D-1 1/4NPT *	1.50 DIA SINGLE BELLOWS VI-CAS
6	91	43191	NO DESCRIPTION AVAILABLE	EA	2	VCSM-DLRNNA	01.50X01.00X02.25 VACUUM CUP STEM MOUNT
6	91	43491	NO DESCRIPTION AVAILABLE	EA	2	VCST-ALUMNA	01.88 .50 STR INT .62 STR INT
6	91	43591	NO DESCRIPTION AVAILABLE	EA	2	VCST-ALUMNA	01.50 .50 STR EXT .25 NPT EXT
6	91	43691	NO DESCRIPTION AVAILABLE	EA	2	STOF-ALUMNA	.50X0.72X00.31
6	43	9243	SPRINGS	EA	2	SPRING 2898 9/16OD CMP CENTURY	
5	FSLD	9012290	ASSEMBLY	EA	2	ASSY-ASSY-NF-N	VACUUM CUP ASSEMBLY
6	42	24742	VACUUM CUPS	EA	2	VAC CUPS VC 322A D-1 1/4NPT *	1.50 DIA SINGLE BELLOWS VI-CAS
6	91	40091	NO DESCRIPTION AVAILABLE	EA	2	VCSM-DLRNNA	01.50X01.00X02.13 VACUUM CUP STEM MOUNT
6	84	40784	NO DESCRIPTION AVAILABLE	EA	2	3/8 X 1/8 HOSE BARB BRASS	
6	91	43491	NO DESCRIPTION AVAILABLE	EA	2	VCST-ALUMNA	01.88 .50 STR INT .62 STR INT
6	91	43591	NO DESCRIPTION AVAILABLE	EA	2	VCST-ALUMNA	01.50 .50 STR EXT .25 NPT EXT
6	91	43691	NO DESCRIPTION AVAILABLE	EA	2	STOF-ALUMNA	.50X0.72X00.31
6	43	9243	SPRINGS	EA	2	SPRING 2898 9/16OD CMP CENTURY	



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
5	FSLD	9049430	ASSEMBLY	EA	2	"ASSY-SS	-NF-N"
6	18	72618	FASTENERS	EA	4	FS 1/4 HEX NUT SS	
6	FSLD	9049429	GUIDE	EA	2	GDE -SS -NF-N	NF SET-UP ARM 22.00 U SHAPED
6	FSLD	9049431	BRACKET	EA	4	BRKT-SS -NF-N	LT BRACKET FOR SET UP ARM
5	FSLD	9049437	SQUARE TUBE	EA	2	SQTB-SS -NF-N	1.00X027.25 SET-UP ARM SS
4	FSLD	9049418	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	"SETUP ARM ASSY, 2"""" CUP"
5	27	N96827	HARDWARE	EA	1	HWR 1-1/2 ADJ HDL 3/8- 16X1.97*	GN300.1 6T50A08K S.S. STUD
5	27	N98927	HARDWARE	EA	1	HWR 8500A22 SPRING PLUNGER *	SS PULL-RING/LOCKING NOSE W/OUT NYLON
5	27	114927	HARDWARE	EA	1	HWR 1/4-20X1/2 THUMB SCREW SS	
5	FSLD	9004224	BRACKET	EA	1	BRKT-ALUM-AN-N	HT CLAMP FOR SQUARE SHAFT ON SET UP
5	FSLD	9004298	ASSEMBLY	EA	1	ASSYAN-N	SET-UP BLOCK ASSY W/ HELI-COILS
6	17	21717	TOOLING	EA	2	DP 3/8-16 R1185-6 HELI COIL	
6	FSLD	9004223	BLOCK	EA	1	BLCK-ALUM-AN-N	LOWER SET UP ARM CLAMP
5	FSLD	9049415	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	"VACUUM CUP ASSEMBLY, 2"""""
6	42	25042	VACUUM CUPS	EA	1	VAC CUPS VC 322D D-1 1/4NPT *	2.00 DIA SINGLE BELLOWS VI-CAS
6	84	40784	NO DESCRIPTION AVAILABLE	EA	1	3/8 X 1/8 HOSE BARB BRASS	
6	91	43191	NO DESCRIPTION AVAILABLE	EA	1	VCSM-DLRNNA	01.50X01.00X02.25 VACUUM CUP STEM MOUNT
6	91	43491	NO DESCRIPTION AVAILABLE	EA	1	VCST-ALUMNA	01.88 .50 STR INT .62 STR INT
6	91	43591	NO DESCRIPTION AVAILABLE	EA	1	VCST-ALUMNA	01.50 .50 STR EXT .25 NPT EXT
6	91	43691	NO DESCRIPTION AVAILABLE	EA	1	STOF-ALUMNA	.50X0.72X00.31
6	43	9243	SPRINGS	EA	1	SPRING 2898 9/16OD CMP CENTURY	



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
5	FSLD	9049416	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	"VACUUM CUP ASSEMBLY, 2"""""
6	42	25042	VACUUM CUPS	EA	1	VAC CUPS VC 322D D-1 1/4NPT *	2.00 DIA SINGLE BELLOWS VI-CAS
6	91	40091	NO DESCRIPTION AVAILABLE	EA	1	VCSM-DLRNNA	01.50X01.00X02.13 VACUUM CUP STEM MOUNT
6	84	40784	NO DESCRIPTION AVAILABLE	EA	1	3/8 X 1/8 HOSE BARB BRASS	
6	91	43491	NO DESCRIPTION AVAILABLE	EA	1	VCST-ALUMNA	01.88 .50 STR INT .62 STR INT
6	91	43591	NO DESCRIPTION AVAILABLE	EA	1	VCST-ALUMNA	01.50 .50 STR EXT .25 NPT EXT
6	91	43691	NO DESCRIPTION AVAILABLE	EA	1	STOF-ALUMNA	.50X0.72X00.31
6	43	9243	SPRINGS	EA	1	SPRING 2898 9/16OD CMP CENTURY	
5	FSLD	9049430	ASSEMBLY	EA	1	"ASSY-SS	-NF-N"
6	18	72618	FASTENERS	EA	2	FS 1/4 HEX NUT SS	
6	FSLD	9049429	GUIDE	EA	1	GDE -SS -NF-N	NF SET-UP ARM 22.00 U SHAPED
6	FSLD	9049431	BRACKET	EA	2	BRKT-SS -NF-N	LT BRACKET FOR SET UP ARM
5	FSLD	9049437	SQUARE TUBE	EA	1	SQTB-SS -NF-N	1.00X027.25 SET-UP ARM SS
4	FSLD	9051564	SQUARE SHAFT	EA	1	SQSH-CRS -HP-Y	0.50 027.00 SJW WELDED ARM
5	FSLD	9035140	ARM	EA	1	ARM -CRS -NF-N	0.75X01.50X03.43
5	FSLD	9047830	SQUARE SHAFT	EA	1	SQSH-CRS -NF-N	1.50 046.75 PT
4	FSLD	9053447	PLATE	EA	1	PLTE-HYFL-NF-N	LT 0.50X02.25X002.25 S C 01H 00S NE
3	FSLD	9053074	NO DESCRIPTION AVAILABLE	EA	1	MAGAZINE BED LIFT ASSEMBLY RH	
4	15	N60815	BEARINGS	EA	4	BRG CR-1-1/2-XBE SM	
4	15	15215	BEARINGS	EA	4	BRG CR-1-1/2 SM CF-1- 1/2 MG	
4	FSLD	9010596	ROUND SPACER	EA	4	RSPC-CRS -HP-N	0.88X1.25X00.30
4	FSLD	9012706	MOUNT	EA	1	MNT -CRS -PC-N	LT LIMIT SWITCH L- BRACKET MOUNT
4	FSLD	9013911	PLATE	EA	2	PLTE-CRS -HP-N	SL 0.50X08.00X024.00 S C 08H 00S NE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9030245	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	MICRO SWITCH ASSY MAGAZINE BLANK PICK
5	91	58791	NO DESCRIPTION AVAILABLE	EA	1	BLCK-CRSNA	0.38X01.00X01.00 MICRO SWITCH WAND MTG B
5	91	75491	NO DESCRIPTION AVAILABLE	EA	1	PLTE-CRSNA	AJ 0.25X02.50X004.00 S B 04H 01S NE
5	FSLD	9036871	BRACKET	EA	1	BRKT-ASSY-NF-Y	LT MAGAZINE PICKOFF WAND
6	FSLD	9036874	PLATE	EA	1	PLTE-SS -NF-N	LT 0.38X00.38X007.94 S N 00H 01S NE
6	FSLD	9039719	PLATE	EA	1	PLTE-SS -NF-N	LT 0.38X00.38X008.69 S N 00H 00S NE
5	FSLD	9036875	MOUNT	EA	1	MNT -CRS -PC-N	LT WAND WEIGHT 1.50 DIA X 2.00 LONG
4	FSLD	9048418	ROUND SPACER	EA	4	RSPC-CRS -HP-N	0.65X1.25X00.25
4	FSLD	9053075	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.00X03.00X043.41 S B 14H 00S BE
4	FSLD	9053076	SCREW BLOCK	EA	1	SCBK-CRS -HP-N	1.00 P 1.00X06.00X043.41 ACME (2)
3	FSLD	9053077	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	MAGAZINE SCREW ASSY FIXED SIDE TOP
4	27	26227	HARDWARE	EA	1	HWR 5100-75 SNAP RING	
4	15	4915	BEARINGS	EA	1	"BRG 3/4"" 2-BF"	
4	FSLD	9004290	GEAR	EA	1	GEAR-CRS -HP-N	MIT 0.75 L127Y K&S
5	97	N11497	GEAR	EA	1	GEAR L127Y 12208 MITER NF*	PURCHASE W/NO FINISH- SEE SPEC SHEET
4	FSLD	9005117	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X04.00X008.50 S B 05H 01S NE
4	FSLD	9053078	ADJUSTING SCREW	EA	1	ADSC-ACME-LP-N	1.00 RH 0.75X03.70X014.59
2	FSLD	9053016	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	FIXED SIDE FLAP DECK ASSY GALLO
3	FSLD	9053013	L BRACKET	EA	2	LBRK-ASSY-PC-Y	LT A 0.50X02.00X07.50 0.50X02.00X03.50
4	FSLD	9053010	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.75X03.00X009.00 N N H S NE
4	FSLD	9053014	PLATE	EA	2	PLTE-CRS -NF-N	SL 0.50X02.00X003.50 N N H S NE
3	FSLD	9053015	DECK	EA	1	DECK-SS -NF-N	0.13X07.75X086.23



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
Level	Class	item	Description	U/IVI	QII	Description	Extended Description
3	FSLD	9053017	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.75X00.75X076.25 S T 05H 00S NE
3	FSLD	9053021	L BRACKET	EA	1	LBRK-ASSY-PC-Y	LT A 0.75X03.00X09.00 0.50X02.00X03.50
4	FSLD	9053014	PLATE	EA	1	PLTE-CRS -NF-N	SL 0.50X02.00X003.50 N N H S NE
4	FSLD	9053022	PLATE	EA	1	PLTE-CRS -NF-N	SL 0.75X03.00X009.00 N N H S NE
2	FSLD	9053019	NO DESCRIPTION AVAILABLE	EA	1	MAIN ASSY - BOX SQ./ COMP 056	ADJUSTABLE LOWER COMPRESION ASSY
3	27	1627	HARDWARE	EA	1	HWR 5100-200 SNAP RING TRUARC	
3	15	30615	BEARINGS	EA	1	"BRG 2""TB LARGE HOUSING"	
3	35	71535	ROD END	EA	2	RDE MW 8ZK 1/2RHF AURORA	
3	FSLD	9024214	ROUND SPACER	EA	1	RSPC-SS -NF-N	0.75X0.51X0.53
3	FSLD	9024217	ROUND SPACER	EA	1	RSPC-CRS -PC-N	0.53X0.75X0.38
3	FSLD	9024281	ASSEMBLY	EA	1	ASSY-ASSY-CE-N	COMPRESSION CNRD ASSY
4	35	19435	ROD END	EA	2	RDE HXAM-8T 1/2 RHM AURORA *	W/PFTE LINER
4	FSLD	9024213	CONNECTING ROD	EA	1	CNRD-CRS -HP-N	1.00X004.19 ROD 2EFEMALE CONNECTING ROD
3	FSLD	9030216	PLATE	EA	1	PLTE-CRS -PC-N	LT 1.50X02.00X005.50 S C 02H 00S NE
3	FSLD	9030217	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X03.50X003.75 N N 05H S NE
3	FSLD	9030218	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.63X03.38X005.50 S B 04H 00S NE
3	FSLD	9036876	SQUARE SHAFT	EA	1	SQSH-ASSY-HP-Y	1.25 013.00 PT
4	FSLD	9020307	PLATE	EA	2	PLTE-CRS -NF-N	LT 0.63X01.50X001.75 S N 00H 01S NE
4	FSLD	9049822	ARM	EA	1	ARM -CRS -NF-N	SQUARE SHAFT ARM
4	FSLD	9051029	SQUARE SHAFT	EA	1	SQSH-CRS -NF-N	1.25 012.44 SJ
3	FSLD	9036885	GROB ARM	EA	1	GRAM-ASSY-HP-Y	1187 WJ 0.50TAP 03.84
4	FSLD	9013923	NO DESCRIPTION AVAILABLE	EA	1	-CRSN	



PS	Class	ltom	General	U/M	QTY	Detailed Description	Extended Description
Level	Class	Item	Description	U/IVI	QII	Description	Extended Description
5	26	N1326	HUBS	EA	1	HUBS 1-1/4 SQUARE 03- 32-00364	
4	FSLD	9036886	ARM	EA	1	ARM -CRS -NF-N	3.84 ARM WITH 1/2 TAP FOR GROB
3	FSLD	9039778	MOUNT	EA	1	MNT -ASSY-HP-Y	LT COMPRESSION MOUNT LOWER LH
4	FSLD	9030207	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X00.75X007.00 S N 00H 00S 1E
4	FSLD	9036881	PLATE	EA	1	PLTE-CRS -NF-N	LT 0.75X01.50X003.38 S T 01H 00S NE
4	FSLD	9036894	PLATE	EA	1	PLTE-CRS -NF-N	LT 1.00X02.00X010.13 S B 05H 00S NE
3	FSLD	9041277	COMPRESSION PLATE	EA	1	CPPTNF-Y	0.25X04.50X13.75 COMPLATE
4	18	114118	FASTENERS	EA	2	FS 3/8-16 X 1-1/4 NFSS STUD	
4	FSLD	9041276	COMPRESSION PLATE	EA	1	CPPT-SS -NF-N	0.25X04.50X13.75 COMPLATE
2	FSLD	9053030	ASSEMBLY	EA	1	ASSYNF-Y	MAIN FRAME WELD ASSY RH WIDE
3	99	N145999	MISCELLANEOUS	EA	7	"MSC TYP HJ90-1-1/4""- 13"" NGI *"	FIXED BASE
3	FSLD	9015888	PLATE	EA	2	PLTE-SS -NF-N	LT 0.50X12.00X017.41 S B 20H 00S 1E
3	FSLD	9018983	PLATE	EA	1	PLTE-SS -NF-N	LT 1.00X03.00X044.50 S B 09H 00S NE
3	FSLD	9018984	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X044.50 0.18 FRCM WELD
3	FSLD	9018985	NO DESCRIPTION AVAILABLE	EA	2	TUFR-SS -NF-N	2.00X2.00X044.50 0.18 FRCM WELD
3	FSLD	9027424	PLATE	EA	1	PLTE-SS -NF-N	SL 1.00X04.00X047.00 S T 04H 00S BE
3	FSLD	9027425	FRAME CROSSMEMBER	EA	1	FRCM-SS -NF-N	UPPER 044.50 Y
3	FSLD	9029995	GUSSET	EA	7	GUSS-ASSY-NF-Y	FRAME GUSSET
4	18	45418	FASTENERS	EA	7	FS 1-1/4 HEX NUT SS	
4	FSLD	9029994	PLATE	EA	7	PLTE-SS -NF-N	LT 0.50X03.00X009.00 S N 01H 00S NE
3	FSLD	9047876	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-Y	2.00X4.00X084.66 0.18 FRUP WELD
4	FSLD	9047884	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X084.66 0.18 FRUP WELD



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9047887	PLATE	EA	1	PLTE-SS -NF-N	LT 1.00X02.00X004.00 S C 02H 00S NE
3	FSLD	9052490	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X059.50 0.18 FRCM WELD
3	FSLD	9052492	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X013.00 0.18 FRCM WELD
3	FSLD	9052493	FRAME CROSSMEMBER	EA	1	FRCM-SS -NF-Y	UPPER 059.50 Y
4	FSLD	9025212	PLATE	EA	1	PLTE-SS -NF-N	LT 1.00X05.00X003.50 S N 00H 00S NE
4	FSLD	9045688	PLATE	EA	1	PLTE-SS -NF-N	LT 1.00X05.00X007.50 S N 00H 00S NE
4	FSLD	9052494	PLATE	EA	1	PLTE-SS -NF-N	LT 1.00X04.00X059.50 S N 00H 00S NE
3	FSLD	9052495	FRAME CROSSMEMBER	EA	1	FRCM-SS -NF-N	LOWER 059.50 Y
3	FSLD	9052496	FRAME SIDE PLATE	EA	1	FRPL-CRS -PC-N	0.50X06.00X048.94
3	FSLD	9052497	PLATE	EA	1	PLTE-SS -NF-N	LT 0.75X00.75X039.31 S C 02H 00S NE
3	FSLD	9052498	PLATE	EA	1	PLTE-SS -NF-N	LT 0.75X00.75X039.69 S C 02H 00S NE
3	FSLD	9052854	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-Y	2.00X4.00X142.66 0.18 FRCM WELD L
4	FSLD	9048663	NO DESCRIPTION AVAILABLE	EA	6	HSLG-SS -NF-N	0.50 T 1.00X2.00 BLIND
4	FSLD	9048691	NO DESCRIPTION AVAILABLE	EA	2	ECAP-SS -NF-N	INT 0.11 4X2X3/16 WALL
4	FSLD	9052853	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X142.66 0.18 FRCM WELD L
3	FSLD	9053029	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-Y	2.00X4.00X065.00 0.19 FRUP WELD
4	FSLD	9048673	NO DESCRIPTION AVAILABLE	EA	4	HSLG-SS -NF-N	0.53 C 1.00X2.00
4	FSLD	9048691	NO DESCRIPTION AVAILABLE	EA	1	ECAP-SS -NF-N	INT 0.11 4X2X3/16 WALL
4	FSLD	9053028	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X065.00 0.18 FRUP WELD
3	FSLD	9053032	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-Y	2.00X4.00X084.66 0.19 FRUP WELD
4	FSLD	9047887	PLATE	EA	1	PLTE-SS -NF-N	LT 1.00X02.00X004.00 S C 02H 00S NE



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9048662	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.38 T 1.00X2.00 BLIND
4	FSLD	9048663	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.50 T 1.00X2.00 BLIND
4	FSLD	9048673	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.53 C 1.00X2.00
4	FSLD	9053033	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X084.66 0.19 FRUP WELD
3	FSLD	9053036	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-Y	2.00X4.00X065.00 0.19 FRUP WELD
4	FSLD	9048662	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.38 T 1.00X2.00 BLIND
4	FSLD	9048673	NO DESCRIPTION AVAILABLE	EA	4	HSLG-SS -NF-N	0.53 C 1.00X2.00
4	FSLD	9048691	NO DESCRIPTION AVAILABLE	EA	1	ECAP-SS -NF-N	INT 0.11 4X2X3/16 WALL
4	FSLD	9053034	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X065.00 0.19 FRUP WELD
4	FSLD	9053035	SLUG	EA	1	SLUG-SS -NF-N	1.75X2.25X2.00
3	FSLD	9053037	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-Y	2.00X4.00X140.66 0.19 FRCM WELD
4	FSLD	9048653	NO DESCRIPTION AVAILABLE	EA	4	HSLG-SS -NF-N	0.50 T 1.00X2.00 THRU
4	FSLD	9048691	NO DESCRIPTION AVAILABLE	EA	1	ECAP-SS -NF-N	INT 0.11 4X2X3/16 WALL
4	FSLD	9052489	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X124.66 0.19 FRCM WELD
3	FSLD	9053038	PLATE	EA	2	PLTE-SS -NF-N	LT 0.75X00.75X042.47 S C 02H 00S NE
3	FSLD	9053039	FRAME CROSSMEMBER	EA	1	FRCM-CRS -PC-N	UPPER 058.50 Y
3	FSLD	9053040	FRAME CROSSMEMBER	EA	1	FRCM-CRS -PC-N	UPPER 044.50 Y
3	FSLD	9053619	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-Y	2.00X4.00X49.19 0.18 FRCM WELD
4	FSLD	9048691	NO DESCRIPTION AVAILABLE	EA	2	ECAP-SS -NF-N	INT 0.11 4X2X3/16 WALL
4	FSLD	9052491	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X2.00X049.19 0.18 FRCM WELD
3	FSLD	9053636	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-Y	2.00X4.00X065.00 0.18 FRUP WELD



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
4	FSLD	9048663	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.50 T 1.00X2.00 BLIND
4	FSLD	9048673	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.53 C 1.00X2.00
4	FSLD	9048691	NO DESCRIPTION AVAILABLE	EA	1	ECAP-SS -NF-N	INT 0.11 4X2X3/16 WALL
4	FSLD	9053637	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X065.00 0.18 FRUP WELD
3	FSLD	9053638	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-Y	2.00X4.00X065.00 0.18 FRUP WELD
4	FSLD	9048663	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.50 T 1.00X2.00 BLIND
4	FSLD	9048667	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.50 T 1.00X4.00 BLIND
4	FSLD	9048673	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.53 C 1.00X2.00
4	FSLD	9048691	NO DESCRIPTION AVAILABLE	EA	1	ECAP-SS -NF-N	INT 0.11 4X2X3/16 WALL
4	FSLD	9053639	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X065.00 0.18 FRUP WELD
3	FSLD	9053640	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-Y	2.00X4.00X065.00 0.18 FRUP WELD
4	FSLD	9048663	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.50 T 1.00X2.00 BLIND
4	FSLD	9048667	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.50 T 1.00X4.00 BLIND
4	FSLD	9048673	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.53 C 1.00X2.00
4	FSLD	9048691	NO DESCRIPTION AVAILABLE	EA	1	ECAP-SS -NF-N	INT 0.11 4X2X3/16 WALL
4	FSLD	9053641	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X065.00 0.18 FRUP WELD
3	FSLD	9053642	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-Y	2.00X4.00X065.00 0.18 FRUP WELD
4	FSLD	9048663	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.50 T 1.00X2.00 BLIND
4	FSLD	9048673	NO DESCRIPTION AVAILABLE	EA	2	HSLG-SS -NF-N	0.53 C 1.00X2.00
4	FSLD	9048691	NO DESCRIPTION AVAILABLE	EA	1	ECAP-SS -NF-N	INT 0.11 4X2X3/16 WALL
4	FSLD	9053643	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X4.00X065.00 0.18 FRUP WELD



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
3	FSLD	9053644	FRAME SIDE PLATE	EA	1	FRPL-CRS -PC-N	0.50X06.00X069.55
3	FSLD	9060027	FRAME CROSSMEMBER	EA	1	FRCM-SS -NF-N	UPPER 044.50 Y
2	FSLD	9053084	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	IN-LINE DISCHARGE GUARDING ASSY WIDE
3	FSLD	9038404	ASSEMBLY	EA	1	ASSY-ASSY-NF-Y	GUARDING WELDMENT ASSEMLBY
4	FSLD	9030711	PLATE	EA	2	PLTE-SS -NF-N	LT 0.50X02.00X005.00 S C 01H 00S NE
4	FSLD	9038406	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X2.00X012.25 0.12 FRCM WELD
4	FSLD	9038407	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X2.00X012.25 0.12 FRCM WELD
4	FSLD	9038410	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X2.00X039.98 0.12 FRCM WELD
3	FSLD	9038405	ASSEMBLY	EA	1	ASSY-ASSY-NF-Y	GUARDING WELDMENT ASSEMBLY
4	FSLD	9030711	PLATE	EA	2	PLTE-SS -NF-N	LT 0.50X02.00X005.00 S C 01H 00S NE
4	FSLD	9038408	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X2.00X012.25 0.12 FRCM WELD
4	FSLD	9038409	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X2.00X012.25 0.12 FRCM WELD
4	FSLD	9038411	NO DESCRIPTION AVAILABLE	EA	1	TUFR-SS -NF-N	2.00X2.00X039.98 0.12 FRCM WELD
3	FSLD	9053085	PLATE	EA	1	PLTE-SS -NF-N	LT 0.50X03.00X059.50 S T 05H 00S BE
2	FSLD	9053090	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	DISCHARGE RAIL ASSY
3	FSLD	9053089	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.38X02.50X033.50 S B 06H 00S NE
3	FSLD	9053620	GUIDE	EA	1	GDE -SS -NF-N	SL 0.25X04.00X016.50 CASE DISCHARGE GUID
3	FSLD	9053646	PLATE	EA	1	PLTE-CRS -PC-N	LT 0.50X02.00X010.00 S T 03H 00S NE
2	FSLD	9053618	ASSEMBLY	EA	1	ASSY-ASSY-NF-N	GLUE ORDER ASSY FOR GALLO
3	30	N122330	GLUE SYSTEMS	EA	1	GLE 1022241 PROBLUE 10 NORD *	"4 HOSE/GUN, 480V"
3	30	N122630	GLUE SYSTEMS	EA	1	GLE 1039841 PROBLUE NORD *	3.0 KVA TRANSFORMER



PS Level	Class	Item	General Description	U/M	QTY	Detailed Description	Extended Description
3	30	103030	GLUE SYSTEMS	EA	6	GLE 111-940 HOSE SERV KIT NORD	
3	30	125130	GLUE SYSTEMS	EA	1	GLE 1007034 FILTER STR NORD *	"SATURN, 100 MESH"
3	30	125330	GLUE SYSTEMS	EA	2	GLE 1007234 FILTER 45DEG NORD*	"SATURN, 100 MESH"
3	30	1830	GLUE SYSTEMS	EA	1	GLE 322-418 .018X.033 NOZZLE *	NORD WAS 237-018
3	30	4030	GLUE SYSTEMS	EA	4	GLE 1011014 .014 90 DEG NOZ *¬	NORD WAS 244-519
3	30	40730	GLUE SYSTEMS	EA	2	GLE 1054947A H202TLP GUN NORD	
3	30	68030	GLUE SYSTEMS	EA	1	GLE 271-486 HOLDER HOSE NORD	

